INDEX
ENCAPSULATION EQUIPMENT, LLC

Preventative Maintenance Schedule
(Based on 1 Shift 5 Days/Week)

DATE	INITIALS		Materials	EVERY
		Vacuum Excess Product		Break
		Clean External Vacuum Pump Filter		Shift
		Clean Internal Vacuum Pump Filter		Shift
		Lubricate Drive Chain	Oil	Day
		Lubricate ES-5 Slide Bearings (Inside Magazine Housing)	Mineral Oil	Day
		Wipe Down All Product Contact Parts (Tooling, Pins, Guide Plates, etc)	Denatured Alcohol	Batch
		Check Tamping Springs and Caps		Batch
		Check Segment Turret/Dosing Station Alignment		Batch
		Remove, Clean, and Grease Top Cam	Food Grade Grease	Batch
		Clean, and Grease Segment Carrier Core Linear Bearings	Food Grade Grease	Batch
		Grease the Grease Fittings	Bearing Grease	Week
		Grease Cam Surfaces	Bearing Grease	Week
		Grease Star Wheel Surfaces	Bearing Grease	Week
		Grease Bevel Gears (Main Shaft, Magazine)	Bearing Grease	Week
				Week

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Phone 267-387-3000 Fax 267-387-3001

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		Wipe Excess Grease from Fittings and Cams		
		Check Turnbuckles for Tightness		2 Weeks
		Check Cam Arms for Tightness		2 Weeks
		Check Hold-down Screws for Tightness		2 Weeks
		Replace Vacuum Pump Filters (Internal and External		1 Month
		Replace Vacuum Pump Veins		6 Months
		Replace Linear Bearings in Segment Carrier Core (48)		6 Months
		Replace Main Table Linear Bearings and Seals (7)		6 Months
		Replace Segment Carrier Roller Bearing and Cam Follower (12/ea.)		6 Months
		Replace Cam Followers (Cams)		6 Months
		Replace Suction Shoe Guide Column Bushings, Shafts, Seals and Springs		6 Months
		Replace ES-5 Flat Linear Bearing (Magazine Housing)		6 Months
		Replace Tubing		1 Year
		Replace Common Wear Parts, Suction Shoes, Guide Plates, Powder Wipers, Powder Auger, Pins etc.		1 Year
		Replace Yoke Shaft Assemblies, Cams, Star-Wheels, Bevel Gears, Wear Parts, etc.		5 Years

PLEASE CALL US FOR ANY OF YOUR CAPSULE-FILLING NEEDS!

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