

**Meeting Purpose:** Detailed design review of P11411- Dubai Desalination System. The objectives of this design review is to present and receive feedback from our Customer, Guide, and others about our updated project plan, feasibility analysis, system specifications, system design diagram, design CAD drawings and schematics, test plan, plan of action, bill of materials, updated risk assessment, and multicultural preparation.

**Materials to be Reviewed:**

Updated Project Plan  
 Feasibility Analysis  
 System Specifications  
 System Design Diagram  
 Design CAD Drawings and Schematics  
 Test Plan  
 Plan of Action  
 Bill of Materials  
 Updated Risk Assessment  
 Multicultural Preparation

**Meeting Date:** February 14, 2011

**Meeting Location:** 09-2550

**Meeting time:** 6:00 – 9:00 a.m. EST

**Meeting Agenda Timeline:**

| Meeting Timeline |  |                                   |
|------------------|--|-----------------------------------|
| Start time       | Topic of Review                                  | Required Attendees                |
| 6:00             | Updated Project Plan (Sergey)                    | Dr. Edward Hensel, Gerry Garavuso |
| 6:10             | Feasibility Analysis (All Members)               | Dr. Edward Hensel, Gerry Garavuso |
| 6:30             | Questions and Comments                           | Dr. Edward Hensel, Gerry Garavuso |
| 6:40             | System Specifications (Dubai Members)            | Dr. Edward Hensel, Gerry Garavuso |
| 6:50             | System Design Diagram (Kelsey)                   | Dr. Edward Hensel, Gerry Garavuso |
| 7:00             | Design CAD Drawings and Schematics (All Members) | Dr. Edward Hensel, Gerry Garavuso |
| 7:20             | Questions and Comments                           | Dr. Edward Hensel, Gerry Garavuso |
| 7:30             | Test Plan (Kelsey)                               | Dr. Edward Hensel, Gerry Garavuso |
| 7:45             | Plan of Action (Kelsey)                          | Dr. Edward Hensel, Gerry Garavuso |
| 7:55             | Questions and Comments                           | Dr. Edward Hensel, Gerry Garavuso |
| 8:05             | Bill of Materials (Sergey)                       | Dr. Edward Hensel, Gerry Garavuso |
| 8:15             | Updated Risk Assessment (Dubai Members)          | Dr. Edward Hensel, Gerry Garavuso |
| 8:25             | Multicultural Preparation (Dubai Members)        | Dr. Edward Hensel, Gerry Garavuso |
| 8:35             | Questions and Comments                           | Dr. Edward Hensel, Gerry Garavuso |

## Updated Project Plan

| ID | Task Name                         | Duration | Start        | Finish       | Predecessors | Resource Names |
|----|-----------------------------------|----------|--------------|--------------|--------------|----------------|
| 1  | <b>Week 1</b>                     | 1 day?   | Fri 12/3/10  | Fri 12/3/10  |              |                |
| 2  | Review PRP                        | 1 day?   | Fri 12/3/10  | Fri 12/3/10  |              | Team           |
| 3  | Choose Project Manager            | 1 day?   | Fri 12/3/10  | Fri 12/3/10  |              | Team           |
| 4  | Initial Team Meeting with Guide   | 1 day?   | Fri 12/3/10  | Fri 12/3/10  |              | Team           |
| 5  | 1 Page Project Summary            | 1 day?   | Fri 12/3/10  | Fri 12/3/10  | 2,4          | Sergey         |
| 6  | <b>Week 2</b>                     | 5 days?  | Mon 12/6/10  | Fri 12/10/10 |              |                |
| 7  | Weekly Skype Meeting              | 1 day?   | Mon 12/6/10  | Mon 12/6/10  |              | Team           |
| 8  | HW1                               | 5 days?  | Mon 12/6/10  | Fri 12/10/10 |              | Team Roc       |
| 9  | Define Roles and Responsibilities | 5 days?  | Mon 12/6/10  | Fri 12/10/10 | 3            | Team           |
| 10 | Norms and Values                  | 5 days   | Mon 12/6/10  | Fri 12/10/10 | 9            | Team           |
| 11 | Establish International Logistics | 5 days?  | Mon 12/6/10  | Fri 12/10/10 |              | Team           |
| 12 | <b>Week 3</b>                     | 20 days? | Mon 12/13/10 | Fri 1/7/11   |              |                |
| 13 | Weekly Skype Meeting              | 1 day?   | Mon 12/13/10 | Mon 12/13/10 | 7            | Team           |
| 14 | Project Functions                 | 16 days? | Mon 12/13/10 | Mon 1/3/11   |              | Team           |
| 15 | Customer Objectives               | 20 days? | Mon 12/13/10 | Fri 1/7/11   |              | Team           |
| 16 | Interview with Hensel             | 1 day?   | Thu 12/16/10 | Thu 12/16/10 | 15           | Team Roc       |
| 17 | Customer Needs                    | 16 days? | Fri 12/17/10 | Fri 1/7/11   | 16           | Sergey         |
| 18 | Stakeholders List                 | 16 days? | Fri 12/17/10 | Fri 1/7/11   |              | Team           |
| 19 | Weekly Skype Meeting              | 1 day?   | Mon 12/20/10 | Mon 12/20/10 |              | Team           |
| 20 | Escalation Process for Issues     | 2 days?  | Mon 12/27/10 | Tue 12/28/10 |              | Sergey         |
| 21 | <b>Week 4</b>                     | 8 days?  | Mon 1/3/11   | Wed 1/12/11  |              |                |
| 22 | Weekly Skype Meeting              | 1 day?   | Mon 1/3/11   | Mon 1/3/11   | 13           | Team           |
| 23 | Mission Statement                 | 5 days?  | Mon 1/3/11   | Fri 1/7/11   |              | Wayne,Sergey   |
| 24 | HW2                               | 5 days?  | Mon 1/3/11   | Fri 1/7/11   | 8            | Team Dubai     |
| 25 | House of Quality                  | 7 days?  | Mon 1/3/11   | Tue 1/11/11  |              | Wayne          |
| 26 | Project Concepts                  | 5 days?  | Tue 1/4/11   | Mon 1/10/11  | 14           | Kelsey         |
| 27 | Engineering Specifications        | 7 days?  | Mon 1/3/11   | Tue 1/11/11  |              | Wayne          |
| 28 | Risk Assessment                   | 5 days?  | Mon 1/3/11   | Fri 1/7/11   |              | Team Dubai     |
| 29 | Research Functions                | 1 day?   | Tue 1/11/11  | Tue 1/11/11  | 14           | Team           |
| 30 | Research Benchmarks               | 7 days?  | Mon 1/3/11   | Tue 1/11/11  |              | Team           |
| 31 | Peer Evaluations                  | 5 days?  | Mon 1/3/11   | Fri 1/7/11   |              | Team           |
| 32 | Concept Generation                | 8 days?  | Mon 1/3/11   | Wed 1/12/11  |              | Team           |
| 33 | <b>Week 5</b>                     | 5 days?  | Mon 1/10/11  | Fri 1/14/11  |              |                |
| 34 | Weekly Skype Meeting              | 1 day?   | Mon 1/10/11  | Mon 1/10/11  | 22           | Team           |

| ID | Task Name  | Duration | Start       | Finish      | Predecessors       | Resource Names |
|----|--|----------|-------------|-------------|--------------------|----------------|
| 35 | Function Tree  | 3 days?  | Wed 1/12/11 | Fri 1/14/11 | 29                 | Team Roc       |
| 36 | Required Resources                                   | 1 day?   | Mon 1/10/11 | Mon 1/10/11 |                    | Sergey         |
| 37 | Dubai Desalination Plant Tour                        | 5 days?  | Mon 1/10/11 | Fri 1/14/11 |                    | Team Dubai     |
| 38 | System Analysis and System Design Options            | 2 days?  | Wed 1/12/11 | Thu 1/13/11 | 26,29              | Team           |
| 39 | RIT Student Surveys                                  | 5 days?  | Mon 1/10/11 | Fri 1/14/11 |                    | Kelsey         |
| 40 | Systems Design Review                                | 1 day?   | Thu 1/13/11 | Thu 1/13/11 | 5,10,14,15,16,17,1 | Team           |
| 41 | <b>Week 6</b>  | 5 days?  | Mon 1/17/11 | Fri 1/21/11 |                    |                |
| 42 | Weekly Skype Meeting                                 | 1 day?   | Mon 1/17/11 | Mon 1/17/11 |                    | Team           |
| 43 | HW3  | 5 days?  | Mon 1/17/11 | Fri 1/21/11 | 8,24               | Team Roc       |
| 44 | Problem Solving HW                                   | 5 days?  | Mon 1/17/11 | Fri 1/21/11 |                    | Team Dubai     |
| 45 | <b>Week 7</b>  | 13 days? | Mon 1/24/11 | Wed 2/9/11  |                    |                |
| 46 | Weekly Skype Meeting                                 | 1 day?   | Mon 1/24/11 | Mon 1/24/11 |                    | Team           |
| 47 | CAD, Schematics, Code Diagrams Simulation            | 13 days? | Mon 1/24/11 | Wed 2/9/11  | 40                 | Team           |
| 48 | Feasibility Analysis                                 | 13 days? | Mon 1/24/11 | Wed 2/9/11  | 40                 | Team           |
| 49 | System Specifications                                | 10 days? | Mon 1/24/11 | Fri 2/4/11  |                    | Team Dubai     |
| 50 | Updated Risk Assessment                              | 13 days? | Mon 1/24/11 | Wed 2/9/11  | 28                 | Team Roc       |
| 51 | Multi-Cultural and Multi-National Logistics Document | 11 days? | Mon 1/24/11 | Mon 2/7/11  |                    | Team Dubai     |
| 52 | <b>Week 8</b>  | 5 days?  | Mon 1/31/11 | Fri 2/4/11  |                    |                |
| 53 | Weekly Skype Meeting                                 | 1 day?   | Mon 1/31/11 | Mon 1/31/11 |                    | Team           |
| 54 | Dubai Student Surveys                                | 5 days?  | Mon 1/31/11 | Fri 2/4/11  |                    | Team Dubai     |
| 55 | RIT Faculty Surveys                                  | 5 days?  | Mon 1/31/11 | Fri 2/4/11  |                    | Sergey         |
| 56 | Project Management HW                                | 5 days?  | Mon 1/31/11 | Fri 2/4/11  |                    | Sergey         |
| 57 | Project and Test Plan                                | 5 days?  | Mon 1/31/11 | Fri 2/4/11  |                    | Kelsey         |
| 58 | <b>Week 9</b>  | 7 days?  | Mon 2/7/11  | Tue 2/15/11 |                    |                |
| 59 | Weekly Skype Meeting                                 | 1 day?   | Mon 2/7/11  | Mon 2/7/11  |                    | Team           |
| 60 | System Design Diagram                                | 3 days?  | Mon 2/7/11  | Wed 2/9/11  |                    | Kelsey         |
| 61 | Bill of Materials                                    | 4 days?  | Thu 2/10/11 | Tue 2/15/11 | 40,47              | Team           |
| 62 | DDR Mock Run   | 1 day?   | Fri 2/11/11 | Fri 2/11/11 |                    | Team Roc       |
| 63 | <b>Week 10</b>                                       | 34 days? | Mon 1/10/11 | Thu 2/24/11 |                    |                |
| 64 | Detailed Design Review                               | 1 day?   | Mon 2/14/11 | Mon 2/14/11 |                    | Team           |
| 65 | Project Review with Guide                            | 4 days?  | Tue 2/15/11 | Fri 2/18/11 | 64                 | Team           |
| 66 | Design Changes Per DDR                               | 1 day?   | Fri 2/18/11 | Fri 2/18/11 | 64                 | Team           |
| 67 | Order Parts  | 8 days?  | Tue 2/15/11 | Thu 2/24/11 | 64                 | Sergey         |
| 68 | Peer Evaluations                                     | 1 day?   | Mon 1/10/11 | Mon 1/10/11 |                    |                |

Figure 1. MSDI Project Plan

| ID  |  | Task Name                                      | Duration        | Start              | Finish             | Predecessors | Resource Names |
|-----|--|--|-----------------|--------------------|--------------------|--------------|----------------|
| 69  |  | <b>Week 11</b>                                 | <b>15 days?</b> | <b>Mon 2/7/11</b>  | <b>Fri 2/25/11</b> |              |                |
| 70  |  | Weekly Skype Meeting                           | 1 day?          | Mon 2/7/11         | Mon 2/7/11         |              | Team           |
| 71  |  | Project Design File                            | 5 days?         | Mon 2/21/11        | Fri 2/25/11        | 64,65        | Team           |
| 72  |  | Go or No Go Revision                           | 5 days?         | Mon 2/21/11        | Fri 2/25/11        | 65           | Team           |
| 73  |  | <b>Week 12</b>                                 | <b>10 days?</b> | <b>Mon 3/7/11</b>  | <b>Fri 3/18/11</b> |              |                |
| 74  |  | Team MSDII Kick-Off Meeting                    | 1 day?          | Mon 3/7/11         | Mon 3/7/11         |              | Team           |
| 75  |  | Decide on Team Meetings and Work Sessions      | 1 day?          | Mon 3/7/11         | Mon 3/7/11         |              | Team           |
| 76  |  | Closure of MSDI Action Items                   | 5 days?         | Mon 3/7/11         | Fri 3/11/11        |              | Team           |
| 77  |  | Assembly And Manufacturing Plan                | 5 days?         | Mon 3/7/11         | Fri 3/11/11        |              | Team           |
| 78  |  | Receive Parts                                  | 5 days?         | Mon 3/7/11         | Fri 3/11/11        | 67           | Sergey         |
| 79  |  | Inspect Parts                                  | 5 days?         | Mon 3/14/11        | Fri 3/18/11        | 78           | Sergey         |
| 80  |  | Finalize Test Plan Per DDR                     | 5 days?         | Mon 3/7/11         | Fri 3/11/11        | 71,72        | Team           |
| 81  |  | <b>Week 13</b>                                 | <b>5 days?</b>  | <b>Mon 3/14/11</b> | <b>Fri 3/18/11</b> |              |                |
| 82  |  | Receive Parts                                  | 5 days?         | Mon 3/14/11        | Fri 3/18/11        | 67           | Sergey         |
| 83  |  | Inspect Parts                                  | 5 days?         | Mon 3/14/11        | Fri 3/18/11        |              | Sergey         |
| 84  |  | Design Verification Part 1                     | 5 days?         | Mon 3/14/11        | Fri 3/18/11        |              | Team           |
| 85  |  | Assembly Part 1                                | 5 days?         | Mon 3/14/11        | Fri 3/18/11        |              | Team           |
| 86  |  | Debug Assembly Part 1                          | 5 days?         | Mon 3/14/11        | Fri 3/18/11        |              | Team           |
| 87  |  | Assembly and Verification Documentation Part 1 | 5 days?         | Mon 3/14/11        | Fri 3/18/11        |              | Team           |
| 88  |  | <b>Week 14</b>                                 | <b>5 days?</b>  | <b>Mon 3/21/11</b> | <b>Fri 3/25/11</b> |              |                |
| 89  |  | Receive Parts                                  | 5 days?         | Mon 3/21/11        | Fri 3/25/11        | 67           | Sergey         |
| 90  |  | Inspect Parts                                  | 5 days?         | Mon 3/21/11        | Fri 3/25/11        |              | Sergey         |
| 91  |  | Design Verification Part 2                     | 5 days?         | Mon 3/21/11        | Fri 3/25/11        |              | Team           |
| 92  |  | Assembly Part 2                                | 5 days?         | Mon 3/21/11        | Fri 3/25/11        | 85           | Team           |
| 93  |  | Debug Assembly Part 2                          | 5 days?         | Mon 3/21/11        | Fri 3/25/11        |              | Team           |
| 94  |  | Assembly and Verification Documentation Part 2 | 5 days?         | Mon 3/21/11        | Fri 3/25/11        |              | Team           |
| 95  |  | Update Customer/Guide                          | 5 days?         | Mon 3/21/11        | Fri 3/25/11        |              | Team           |
| 96  |  | Implement Countermeasures Per Customer/Guide   | 5 days?         | Mon 3/21/11        | Fri 3/25/11        |              | Team           |
| 97  |  | <b>Week 15</b>                                 | <b>5 days?</b>  | <b>Mon 3/28/11</b> | <b>Sun 4/3/11</b>  |              |                |
| 98  |  | Receive Parts                                  | 5 days?         | Mon 3/28/11        | Fri 4/1/11         | 67           | Sergey         |
| 99  |  | Inspect Parts                                  | 5 days?         | Mon 3/28/11        | Fri 4/1/11         |              | Sergey         |
| 100 |  | Design Verification Part 3                     | 5 days?         | Mon 3/28/11        | Fri 4/1/11         |              | Team           |
| 101 |  | Assembly Part 3                                | 3 days?         | Mon 3/28/11        | Wed 3/30/11        | 93           | Team           |
| 102 |  | Debug Assembly Part 3                          | 3 days?         | Mon 3/28/11        | Wed 3/30/11        |              | Team           |

| ID  |  | Task Name                                       | Duration         | Start               | Finish             | Predecessors | Resource Names |
|-----|--|---|------------------|---------------------|--------------------|--------------|----------------|
| 103 |  | Assembly and Verification Documentation Part 3  | 3 days?          | Mon 3/28/11         | Wed 3/30/11        |              | Team           |
| 104 |  | Testing and Refinement: System Test             | 2 days?          | Thu 3/31/11         | Sun 4/3/11         | 103          | Team           |
| 105 |  | <b>Week 16</b>                                  | <b>5 days?</b>   | <b>Mon 4/4/11</b>   | <b>Fri 4/8/11</b>  |              |                |
| 106 |  | Testing and Refinement: Data Acquisition Test   | 2 days?          | Mon 4/4/11          | Tue 4/5/11         | 104          | Team           |
| 107 |  | Testing and Refinement: Specifications Test     | 4 days?          | Tue 4/5/11          | Fri 4/8/11         |              | Team           |
| 108 |  | Testing and Refinement Documentation            | 5 days?          | Mon 4/4/11          | Fri 4/8/11         |              | Team           |
| 109 |  | Peer Evaluations                                | 5 days?          | Mon 4/4/11          | Fri 4/8/11         |              | Team           |
| 110 |  | <b>Week 17</b>                                  | <b>15 days?</b>  | <b>Mon 4/11/11</b>  | <b>Fri 4/29/11</b> |              |                |
| 111 |  | Technical Paper                                 | 15 days?         | Mon 4/11/11         | Fri 4/29/11        |              | Team           |
| 112 |  | Testing and Refinement (Built-In Slack Time)    | 5 days?          | Mon 4/11/11         | Fri 4/15/11        |              | Team           |
| 113 |  | <b>Week 18</b>                                  | <b>5 days?</b>   | <b>Mon 4/18/11</b>  | <b>Fri 4/22/11</b> |              |                |
| 114 |  | Field Demo                                      | 5 days?          | Mon 4/18/11         | Fri 4/22/11        |              | Team           |
| 115 |  | Update Customer/Guide                           | 5 days?          | Mon 4/18/11         | Fri 4/22/11        |              | Team           |
| 116 |  | Implement Countermeasures Per Customer/Guide    | 5 days?          | Mon 4/18/11         | Fri 4/22/11        |              | Team           |
| 117 |  | <b>Week 19</b>                                  | <b>5 days?</b>   | <b>Mon 4/25/11</b>  | <b>Fri 4/29/11</b> |              |                |
| 118 |  | Prepare for Imagine RIT Exhibition              | 5 days?          | Mon 4/25/11         | Fri 4/29/11        | 116          | Team           |
| 119 |  | Poster  | 5 days?          | Mon 4/25/11         | Fri 4/29/11        |              | Team           |
| 120 |  | <b>Week 20</b>                                  | <b>6 days?</b>   | <b>Mon 5/2/11</b>   | <b>Sat 5/7/11</b>  |              |                |
| 121 |  | Imagine RIT Exhibition                          | 1 day?           | Sat 5/7/11          | Sat 5/7/11         |              | Team           |
| 122 |  | Prepare for Project Review (Team Rehearsal)     | 5 days?          | Mon 5/2/11          | Fri 5/6/11         |              | Team           |
| 123 |  | <b>Week 21</b>                                  | <b>5 days?</b>   | <b>Mon 5/9/11</b>   | <b>Fri 5/13/11</b> |              |                |
| 124 |  | Team Self-Assessment                            | 5 days?          | Mon 5/9/11          | Fri 5/13/11        |              | Team           |
| 125 |  | Project Review                                  | 5 days?          | Mon 5/9/11          | Fri 5/13/11        |              | Team           |
| 126 |  | Poster Session                                  | 5 days?          | Mon 5/9/11          | Fri 5/13/11        | 119          | Team           |
| 127 |  | Final Demo, Sponsor Demo and Transfer Completed | 5 days?          | Mon 5/9/11          | Fri 5/13/11        |              | Team           |
| 128 |  | Publish Technical Paper                         | 5 days?          | Mon 5/9/11          | Fri 5/13/11        |              | Team           |
| 129 |  | Peer Evaluations                                | 5 days?          | Mon 5/9/11          | Fri 5/13/11        |              | Team           |
| 130 |  | <b>Week 22</b>                                  | <b>5 days?</b>   | <b>Mon 5/16/11</b>  | <b>Fri 5/20/11</b> |              |                |
| 131 |  | Project Design File                             | 5 days?          | Mon 5/16/11         | Fri 5/20/11        | 129          | Team           |
| 132 |  | <b>Ongoing</b>                                  | <b>126 days?</b> | <b>Mon 11/29/10</b> | <b>Fri 5/20/11</b> |              |                |
| 133 |  | Researching Dubai Material Costs                | 125 days?        | Mon 11/29/10        | Fri 5/20/11        |              | Team Dubai     |
| 134 |  | Updating Engineering Logbooks                   | 125 days?        | Mon 11/29/10        | Thu 5/19/11        |              | Team           |
| 135 |  | Updating Roles and Responsibilities             | 125 days?        | Mon 11/29/10        | Thu 5/19/11        |              | Team           |
| 136 |  | Updating International Logistics                | 125 days?        | Mon 11/29/10        | Thu 5/19/11        |              | Team           |

Figure 2. MSDII Project Plan

## Feasibility Analysis

### Solar Still

TMY3 Data:

This data provides hourly temperature and Solar Insolation Readings for Rochester NY taken at the Airport. This data represents the typical meteorological year for Rochester, NY. Below are the Daily values for average temperature and the total solar insolation for each day of the year calculated from this data set. A smooth sinusoidal fit was also calculated for these two graphs and used in the sensitivity analysis which is discussed later.

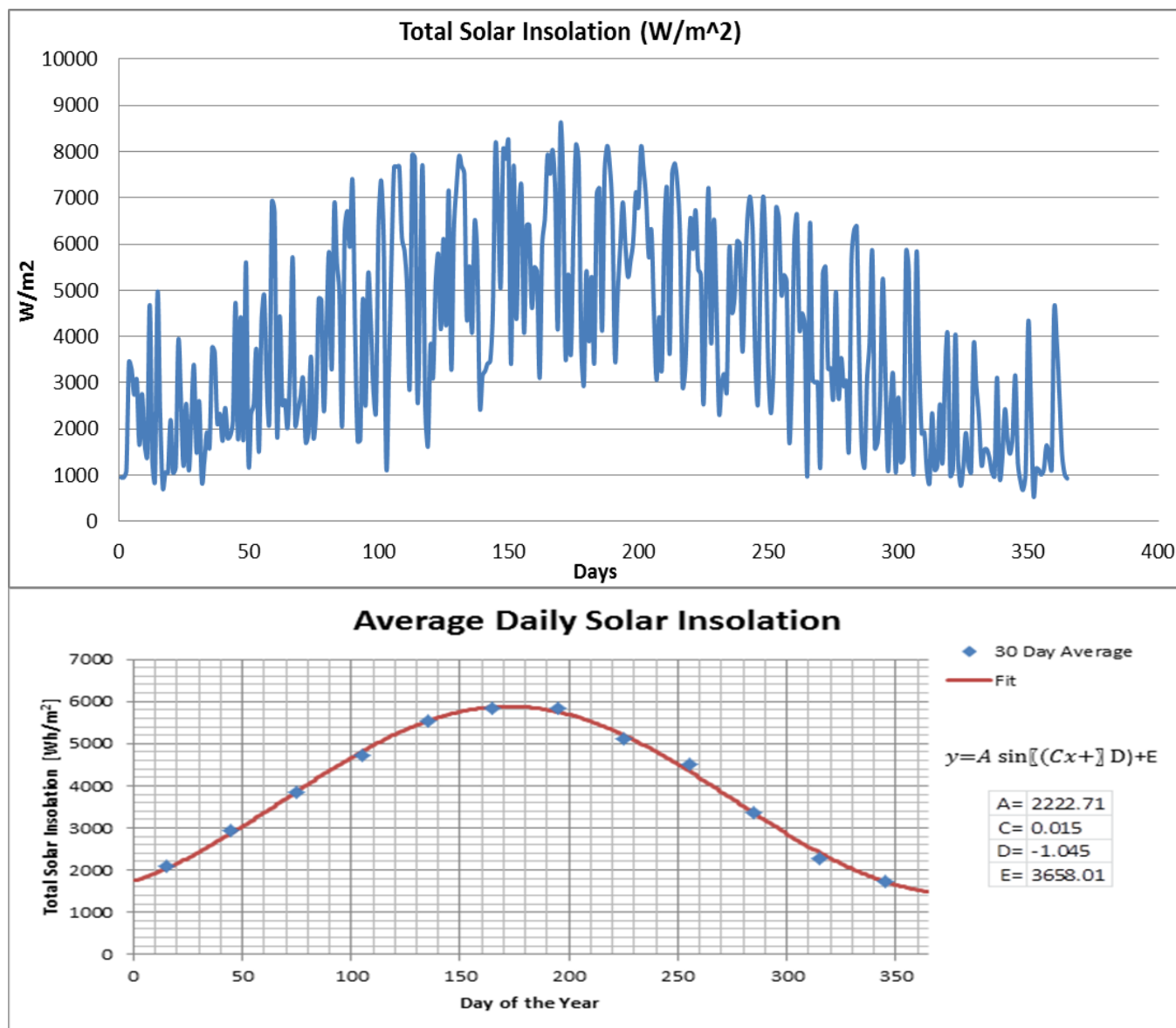


Figure 3. Total Solar Insolation and Average Daily Solar Insolation

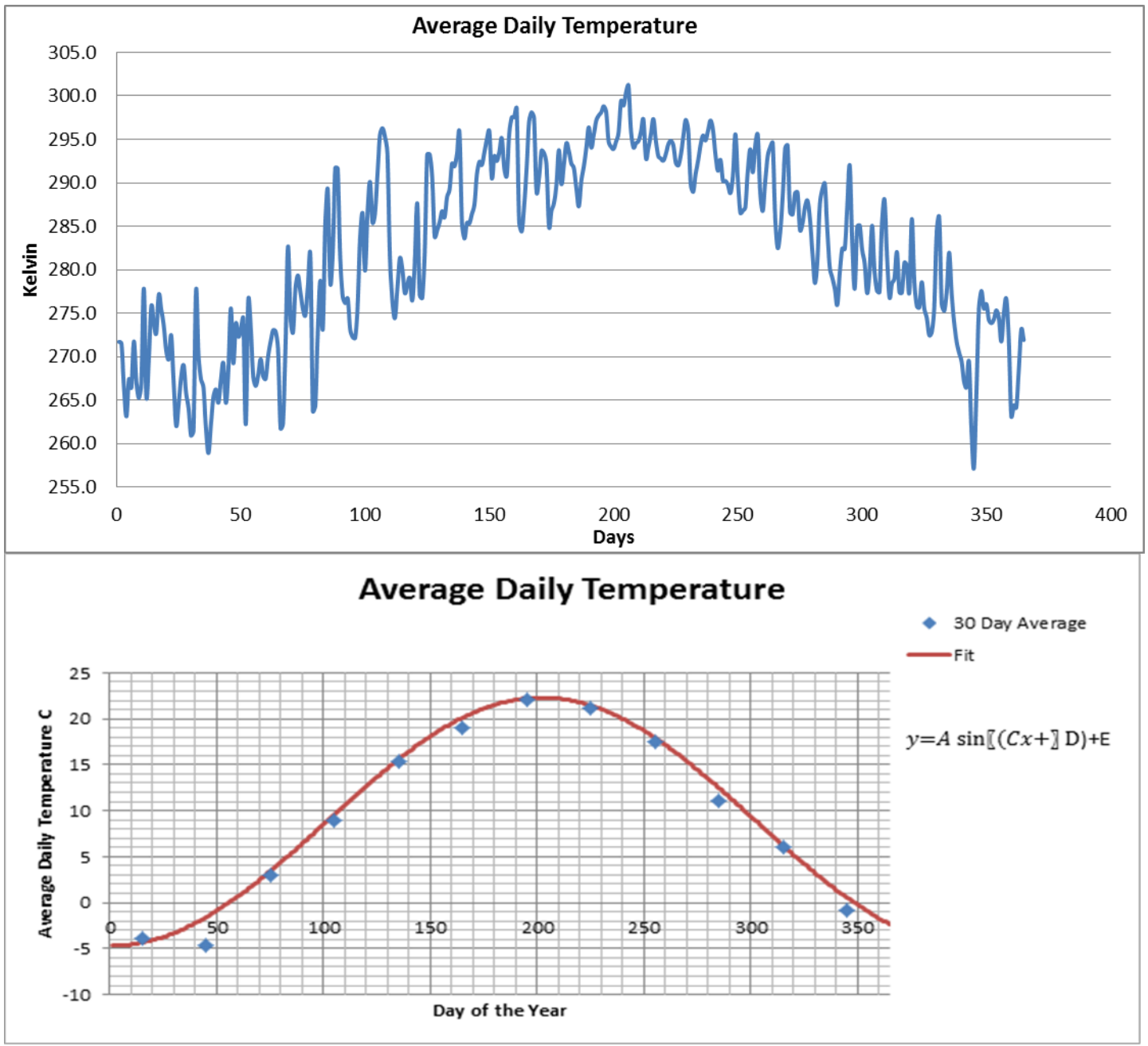


Figure 4. Average Daily Temperature

### **Theoretical Model:**

“Experimental and theoretical method for the determination of the daily output of a solar still: input-output method” written by V. Belesslotes was used as a guideline for calculating the Mass output of water per hour for this device. The Assumptions that were used in the analysis are as follows:

- Glass Cover Emissivity is equal to 1
- Surface Area of water and basin is equal to 1m<sup>2</sup>
- Angle of Incidence for Solar Still Cover is equal to 0.5 radians
- Optical Efficiency of Glass is equal to 0.8
- There is no heat loss through the sides of the still
- Depth of Water in Basin is 2cm
- Standard properties for Salt Water
- Standard properties for glass
- Convective heat transfer coefficient between glass over and environment was assumed to be 15W/m<sup>2</sup>K
- Convective heat transfer coefficient between water in basin and cover was assumed to be 5W/m<sup>2</sup>K

### **The Calculated values are listed below with the equations from the paper that were used:**

Partial Water Vapor Pressure of Temperature range 10-150C:

$$p = 165,960.72 \times 10^{-[X(a+bX+cX^3)]/[T(1+dX)]} \quad (\text{A.12})$$

where

$$X = 647.27 - T$$

$$a = 3.2437814$$

$$b = 5.86826 \times 10^{-3}$$

$$c = 1.1702379 \times 10^{-8}$$

$$d = 2.1878452 \times 10^{-3}$$

$$\text{Latent Heat of Vaporization } h_{fg} = 3,044,205.5 - 1679.1109 T_w - 1.14258 T_w^2 \quad (\text{A.11})$$

$$\text{Sky Temperature } T_s = 0.0552 T_a^{1.5} \quad (\text{A.10})$$

Radiative heat transfer coef. between glass over and environment

$$h_{rgs} = \epsilon_g \sigma (T_g^2 + T_s^2) (T_g + T_s) \quad (\text{A.8})$$

Evaporative heat transfer coef, between water in basin and cover

$$h_{ewg} = \frac{9.15 \times 10^{-7} h_{cwg} (p_w - p_g) h_{fg}}{(T_w - T_g)} \quad (\text{A.6})$$

Radiative heat transfer coefficient between water in basin and cover

$$h_{rwg} = 0.9 \sigma (T_w^2 + T_g^2) (T_w + T_g) \quad (\text{A.7})$$

Calculating Overall upward heat flow factor:

$$U_i = \left[ \frac{1}{U_i} + \frac{1}{A_r U_o} \right]^{-1} \quad (\text{A.1})$$

where

$$U_i = h_{cwg} + h_{ewg} + h_{rwg} \quad (\text{A.2})$$

$$U_o = \frac{h_w(T_g - T_a)}{T_g - T_s} + h_{rgs} \quad (\text{A.3})$$

$$A_r = \frac{A_g}{A_w} \quad (\text{A.4})$$

$$M_{\text{out}} = A_g \frac{h_{ewg}}{h_{fg}} \frac{U_i}{U_i} \Delta t (\bar{T}_{wd} - T_{ad}) \quad (5)$$

Calculating Mass Output

Calculating Incremental Water

$$\text{Temperature} \quad \frac{C_w}{A_w} \frac{dT_w}{dt} = k(t)n_o I(t) - U_i [T_w(t) - T_a(t)] - U_b [T_w(t) - T_a(t)] \quad (2)$$

### Simulation Using Theoretical Model:

Matlab was used to create the simulated model using the TMY3 data as the input. This is the reason for the variability in the results. Shown is the Hourly Calculations, Daily Calculations and a “typical” winter day vs. summer day plots:

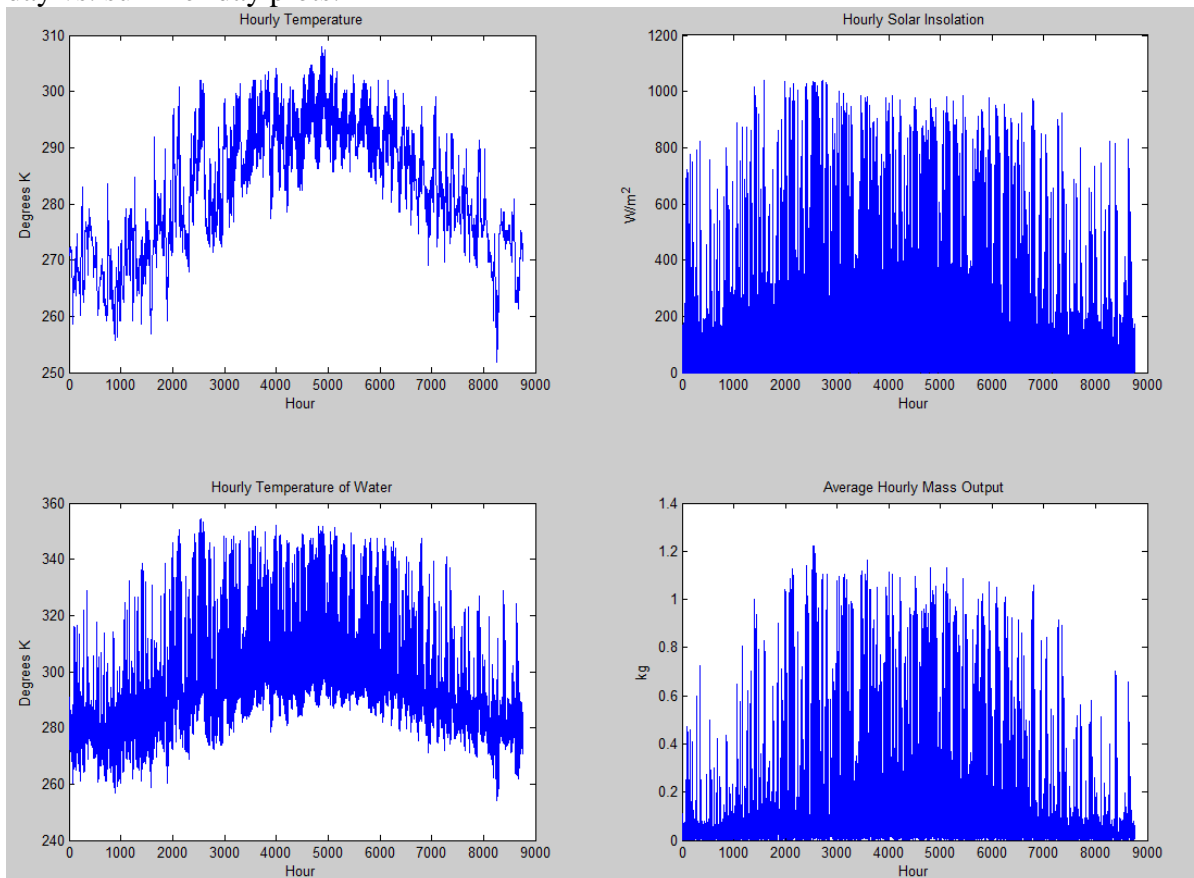


Figure 5. Matlab Simulations

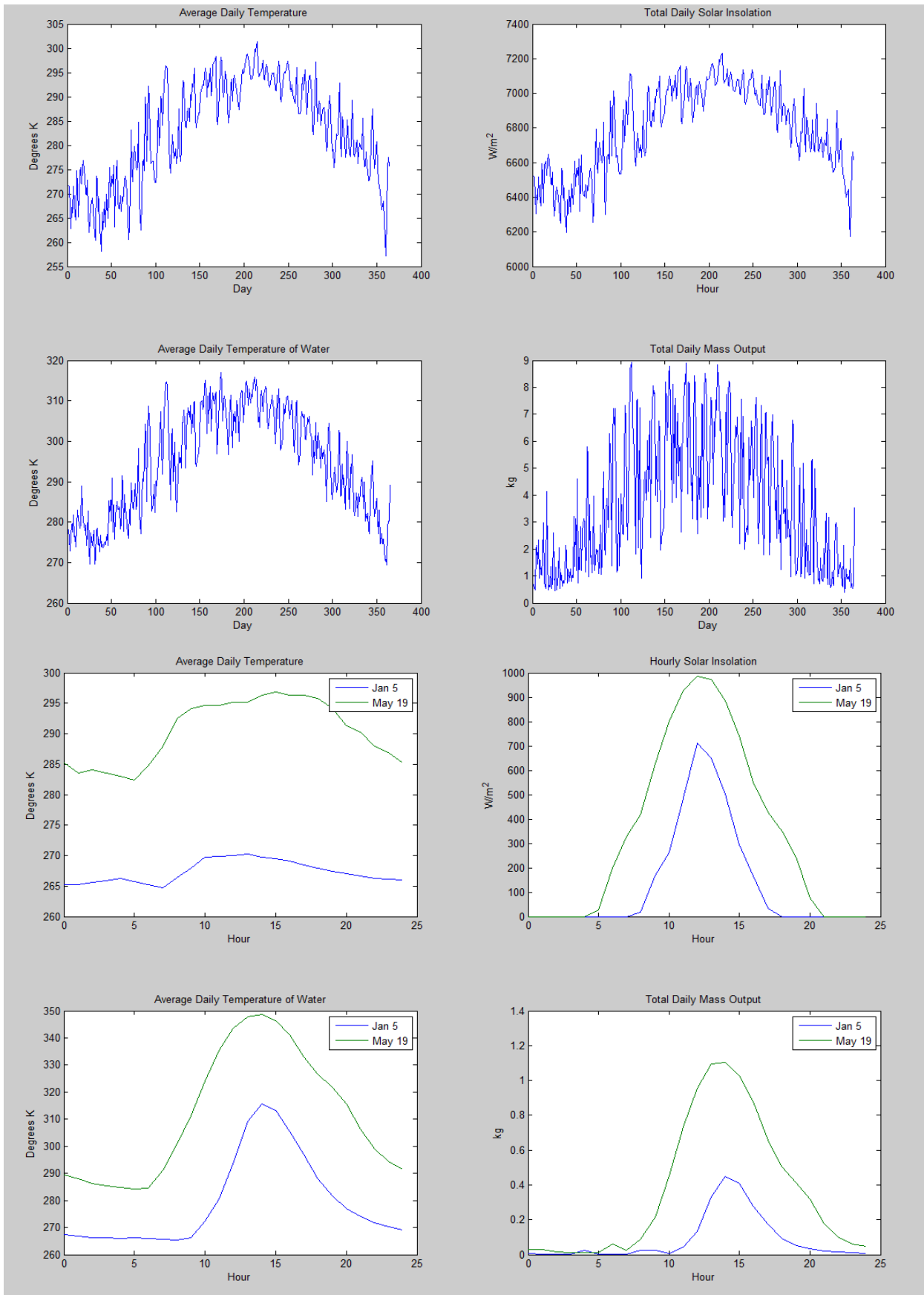


Figure 6. Matlab Simulations



The Following was calculated as reference and was taken from the command window after the simulation was run:

```

-----
Average Mass Output per Day (kg)
3.6397
-----
Mass Output Jan 5(kg)
2.1462
-----
Mass Output May 19(kg)
9.0267
-----

```

In order to answer some design questions the following was done using the theoretical model: The radiative heat loss was doubled in an effort to represent the heat loss through the sides of the solar still if LEXAN was used. Using LEXAN would provide the user with a clear view of the interworkings of the still. However, the major concern in using LEXAN is the radiative heat loss without having fully insulated sides. The area for both sides is approximately equal to the top of the solar still which is why the approach of doubling the radiative losses was taken. The results are shown below:

|                                     | From Orginal<br>Analysis | Increase Radative Losses | Percent Difference |
|-------------------------------------|--------------------------|--------------------------|--------------------|
| Average Mass Output per Day<br>(kg) | 3.6397                   | 3.5309                   | 2.99%              |

Table 1. Average Mass Output Per Day

### **Sensitivity Analysis:**

The sensitivity analysis was completed to Validate the Assumptions for Heat Transfer Coefficients that were made for the theoretical model. For the heat transfer coeffecients that were assumed constant, an upper bound and lower bound were created by varying the assumed value by 20%. The sinusodal fits created for daily temperature and daily insolation from the TMY3 data were used in order to better display the upper and lower bounds. The average daily mass output for the upper, lower and middle curves are also shown:

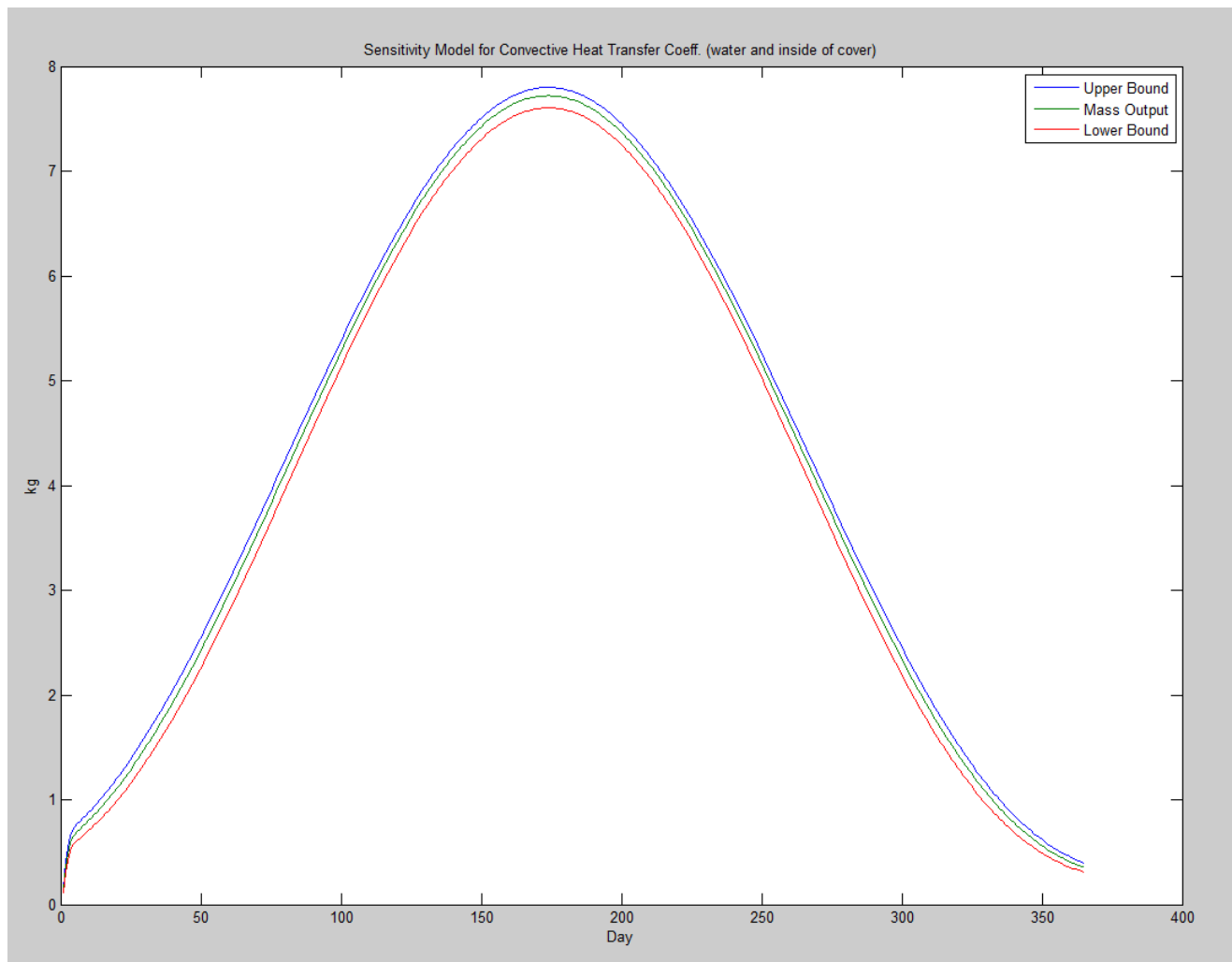


Figure 7. Sensitivity Analysis

-----  
Average Mass Output per Day Upper Bound (kg)  
4.3194

-----  
Average Mass Output per Day (kg)  
4.2251

-----  
Average Mass Output per Day Lower Bound (kg)  
4.0956

---

*Approximately a 3% change in Mass Output due to a 20% change in the Heat Transfer Coefficient between the water and the inside of the glass cover*

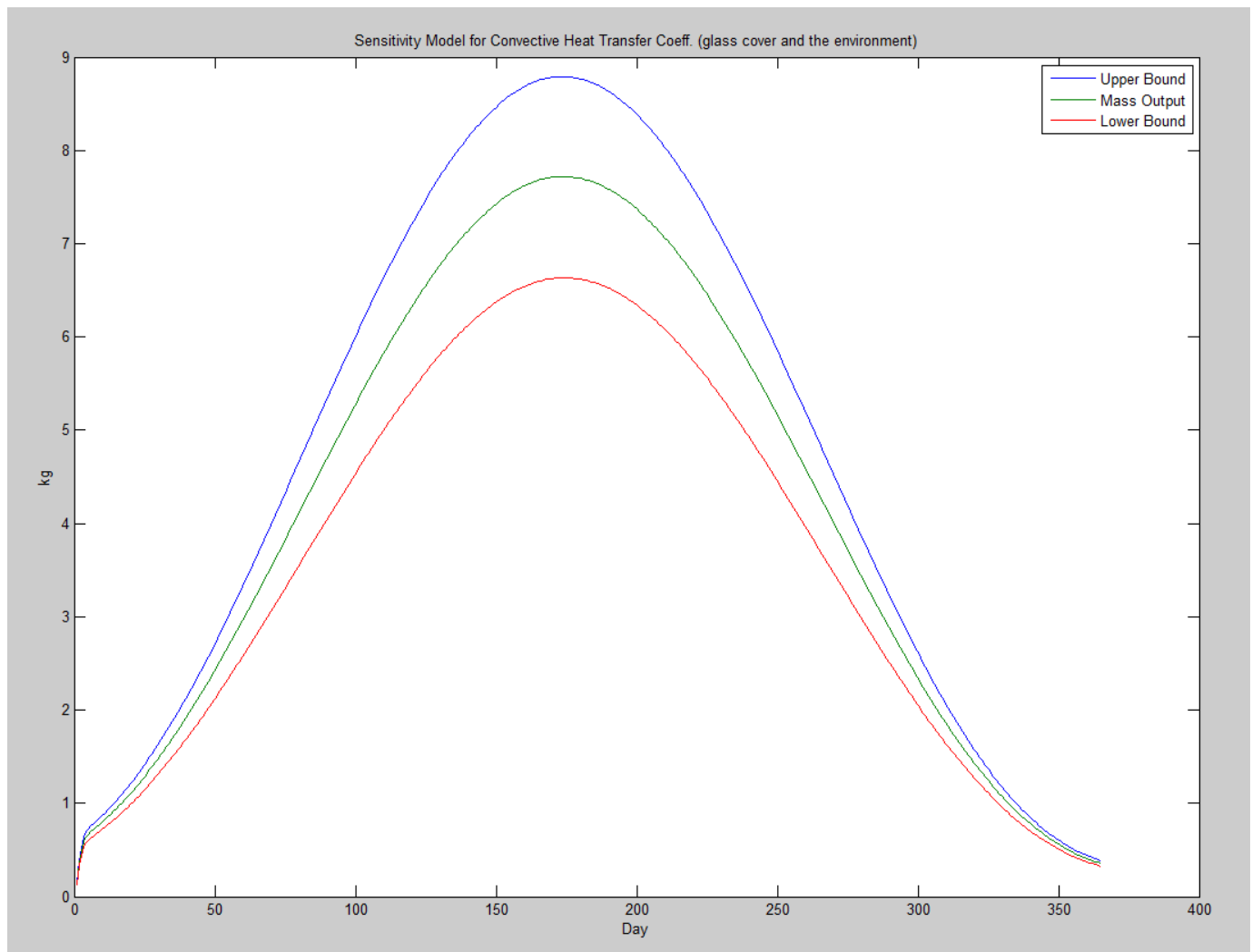


Figure 8. Sensitivity Analysis

-----  
Average Mass Output per Day Upper Bound (kg)  
4.7867

-----  
Average Mass Output per Day (kg)  
4.2251

-----  
Average Mass Output per Day Lower Bound (kg)  
3.6487

---

*Approximately a 13.5% change in Mass Output due to a 20% change in the Heat Transfer Coefficient between the glass cover and the environment*

A sensitivity analysis was also completed for the glass emissivity value. The upper bound in this case is the assumed value (ideal value) the middle value is a typical emissivity value for glass and the lower bound was chosen in order to have an equal distribution from the center (or typical value).

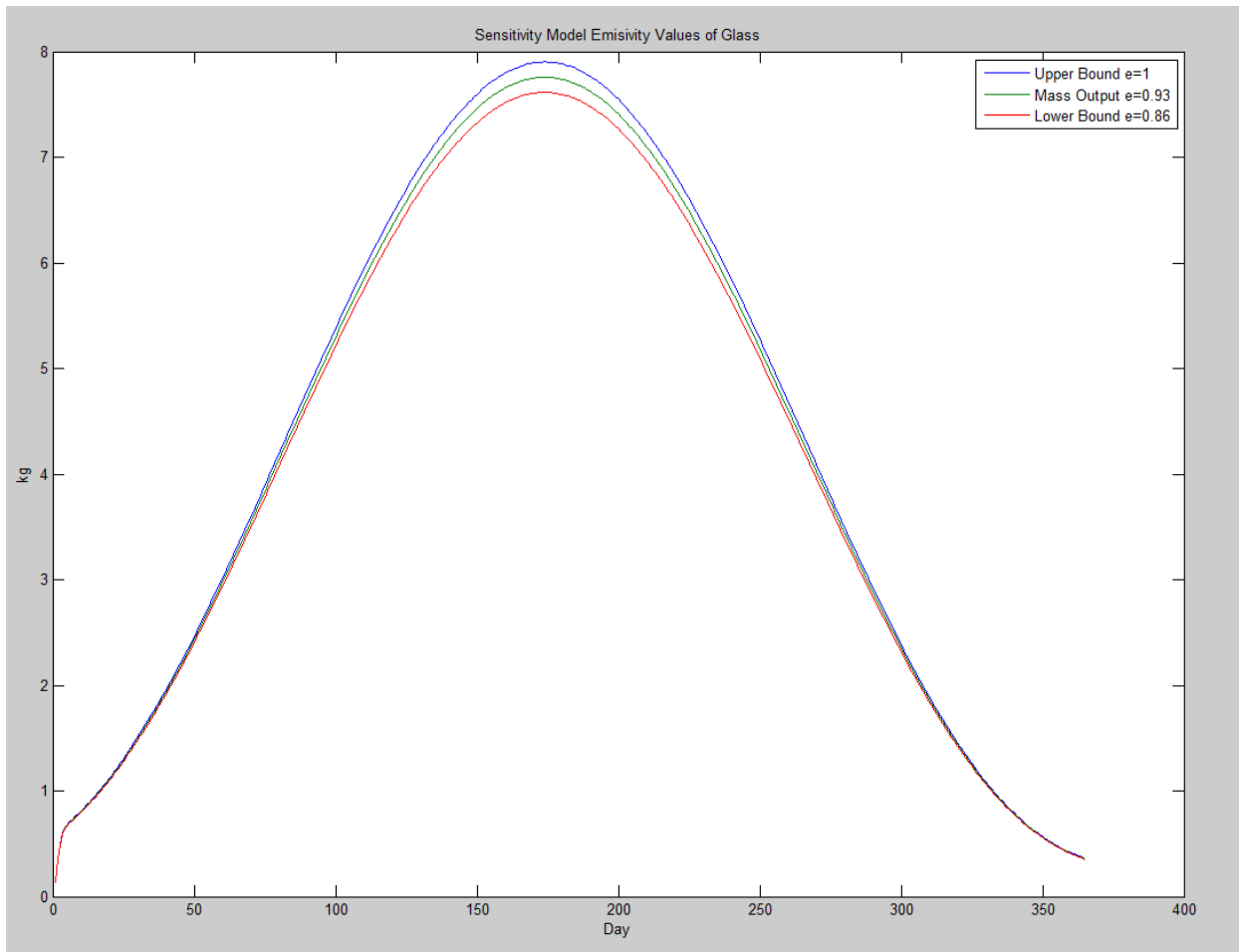


Figure 9. Sensitivity Analysis

-----  
Average Mass Output per Day Upper Bound (kg)  
4.3145

-----  
Average Mass Output per Day (kg)  
4.2435

-----  
Average Mass Output per Day Lower Bound (kg)  
4.1723

---

*Upper bound is only 1.6% larger than the average mass output per day for the typical emissivity value for glass. Meaning assuming the glass has an ideal emissivity value does not have a large effect on the overall output*

**NOTE:** Using the fit line increases the Average Mass Output per day however, the sensitivity analysis was designed to provide a range for the expected average mass output depending on the parameter that is changed.

## Compound Parabolic Collector

### Theoretical Model of a Concentrating Parabolic Collector (FPC) with a Thermosiphon.

#### Assumptions

- Quasi steady state
- No shading
- Ideal flow (laminar, 1D, uniform)
- Hottel Whillier Bliss equation (linearized heat loss)
- Conditions from receiver to receiver are the same

#### Calculations

The model was developed based on the following equations for a thermosiphon FPC from the Zerrouki paper used.

$$\varphi = N \frac{L_c}{L_{ct}} \left( \frac{d_c}{d_{ct}} \right)^4 \quad (15)$$

$$C = \frac{g N \pi A_c d_c^4 \left( \frac{L_c \sin \theta}{2} + H \right)}{128 L_c (1 + \varphi)} \quad (22)$$

$$\dot{M} = C^{1/2} \left( \frac{\rho_o \beta}{\nu C_p} F' [I(\tau\alpha) - U_L(T_m - T_{amb})] \right)^{1/2} \quad (21)$$

$$T_o - T_i = \frac{A_c F'}{\dot{M} C_p} [I(\tau\alpha) - U_L(T_m - T_{amb})] \quad (19)$$

The following basic energy equation was used to find the energy into the fluid

$$Q = \dot{m} * C_p * N * \Delta T$$

Equations for relating a CPC collector to the Hottel Whillier Bliss equation were taken from Solar Engineering of Thermal Processes 3<sup>rd</sup> edition.

#### Sample Days

Using the model developed we predicted the energy added to the system for January 5<sup>th</sup> and June 5<sup>th</sup> resulting in the following plots.

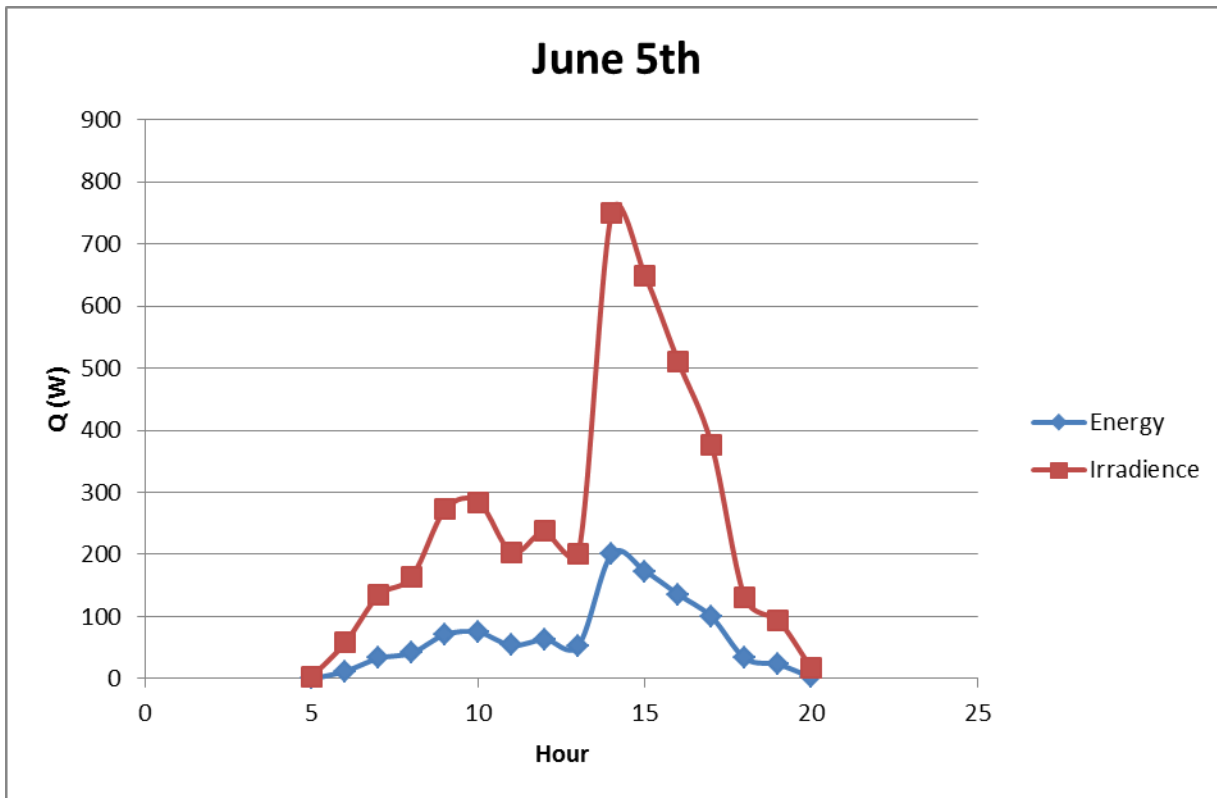
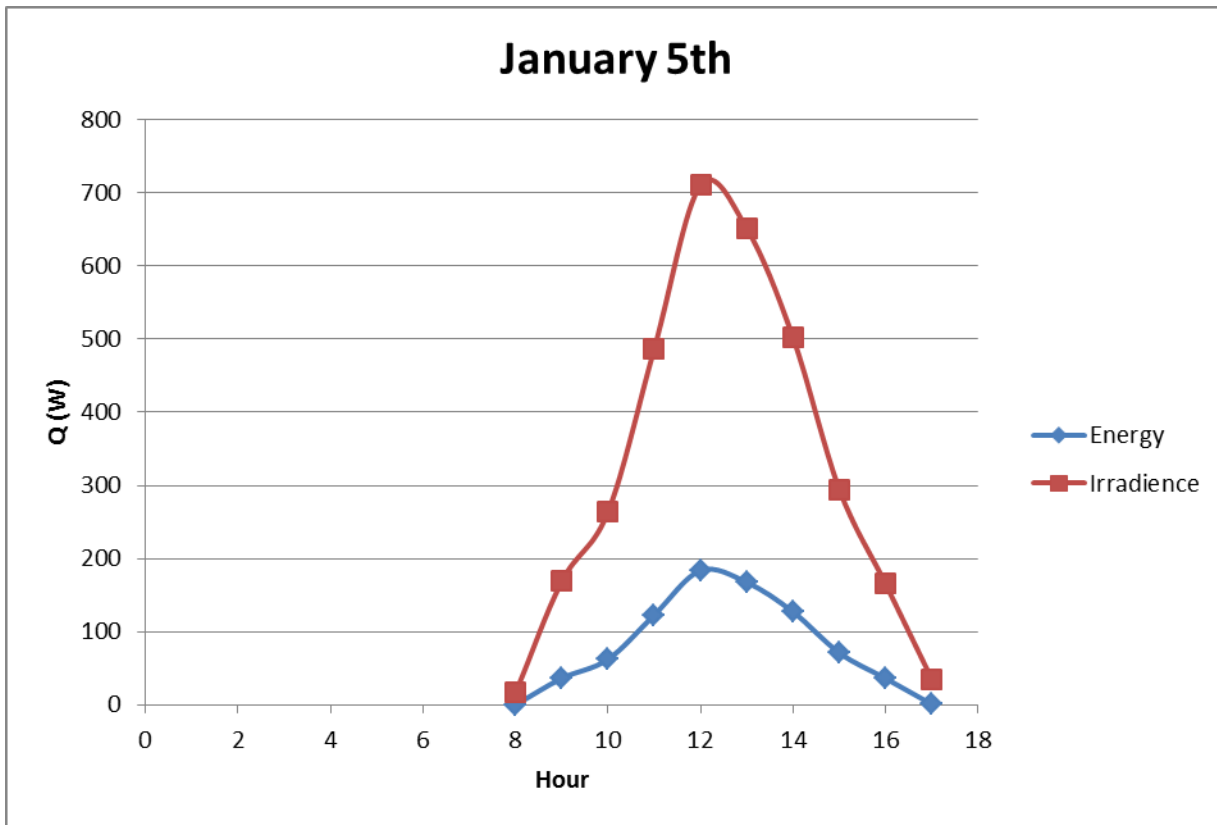


Figure 10. Energy and Irradiance for January 5<sup>th</sup> and June 5<sup>th</sup> (CPC)

## Conclusion

| Date                            | 5 January | 5 June |
|---------------------------------|-----------|--------|
| Total Daily Irradiance (W)      | 3,675     | 4,557  |
| Total Energy Input to Still (W) | 808.5     | 1070.5 |
| Efficiency                      | 22%       | 23%    |

Table 2. Comparison of Jan.5 and Jun. 5 (CPC)

Using this model we predict a usable energy input to the solar still even during the winter in Rochester. The efficiency over the year stays somewhat constant.

## Flat Plate Collector

### Theoretical Model of Flat Plate Collector (FPC) with a Thermosiphon

#### Assumptions

- Quasi steady state
- No shading
- Ideal flow (laminar, 1D, uniform)
- Hottel Whillier Bliss equation

#### Calculations

The model was developed based on the following equations for a thermosiphon FPC from the paper used.

$$\varphi = N \frac{L_c}{L_{ct}} \left( \frac{d_c}{d_{ct}} \right)^4 \quad (15)$$

$$C = \frac{gN\pi A_c d_c^4 \left( \frac{L_c \sin \theta}{2} + H \right)}{128 L_c (1 + \varphi)} \quad (22)$$

$$\dot{M} = C^{1/2} \left( \frac{\rho_o \beta}{\nu C_p} F' [I(\tau\alpha) - U_L(T_m - T_{amb})] \right)^{1/2} \quad (21)$$

$$T_o - T_i = \frac{A_c F'}{\dot{M} C_p} [I(\tau\alpha) - U_L(T_m - T_{amb})] \quad (19)$$

The following basic energy equation was used to find the energy into the fluid

$$Q = \dot{m} * C_p * N * \Delta T$$

#### Sample Days

Using the model developed we predicted the energy added to the system for January 5<sup>th</sup> and June 5<sup>th</sup> resulting in the following plots.

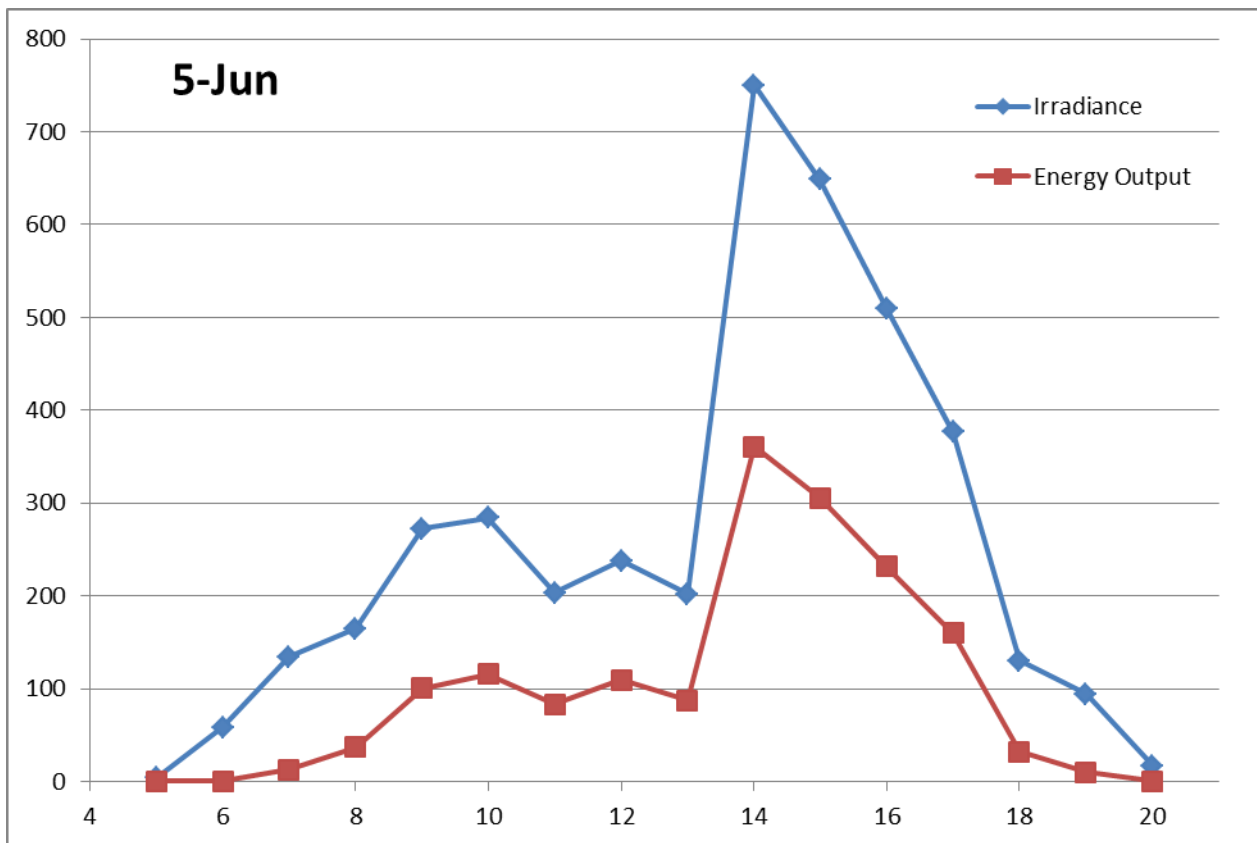
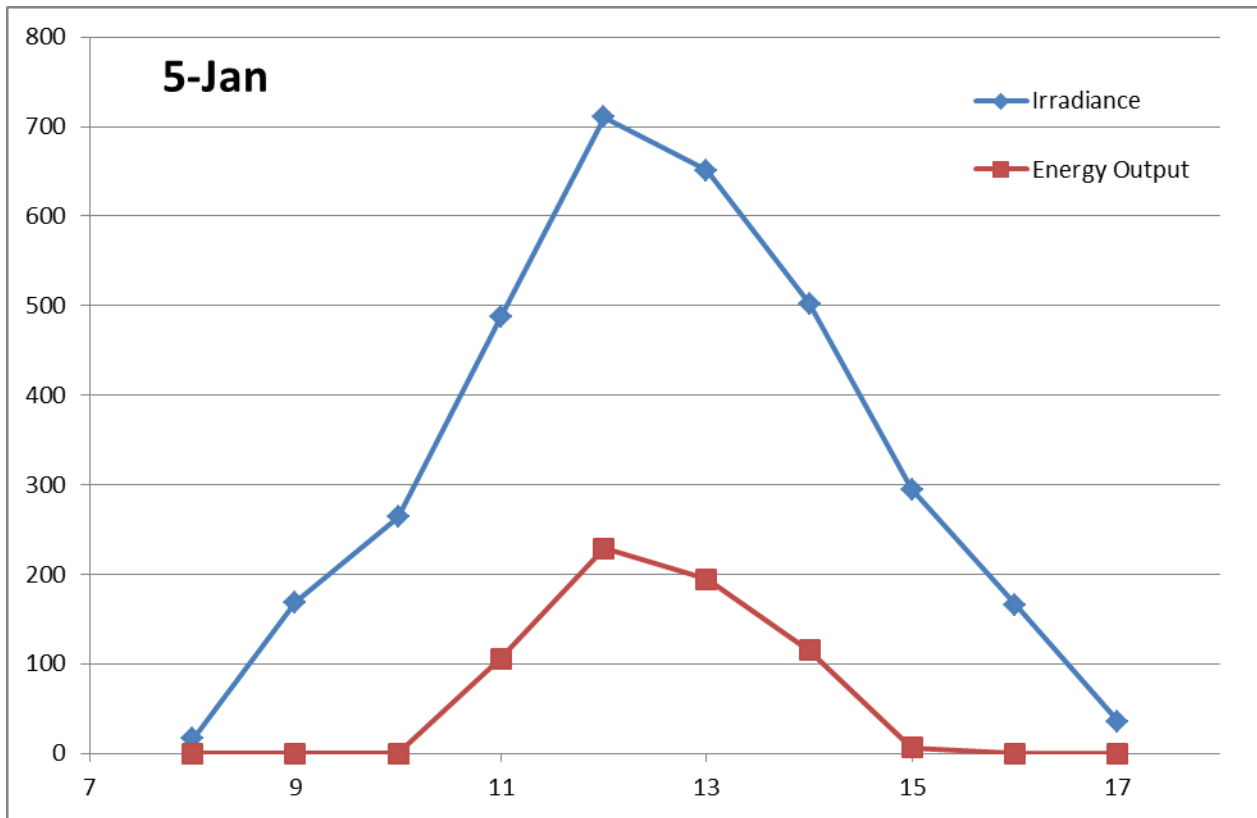


Figure 11. Energy and Irradiance for January 5<sup>th</sup> and June 5<sup>th</sup> (FPC)



## Conclusion

| Date                            | 5 January | 5 June |
|---------------------------------|-----------|--------|
| Total Daily Irradiance (W)      | 3,675     | 4,557  |
| Total Energy Input to Still (W) | 651       | 1,646  |
| Efficiency                      | 17.7%     | 36.1%  |

Table 2. Comparison of Jan.5 and Jun. 5 (FPC)

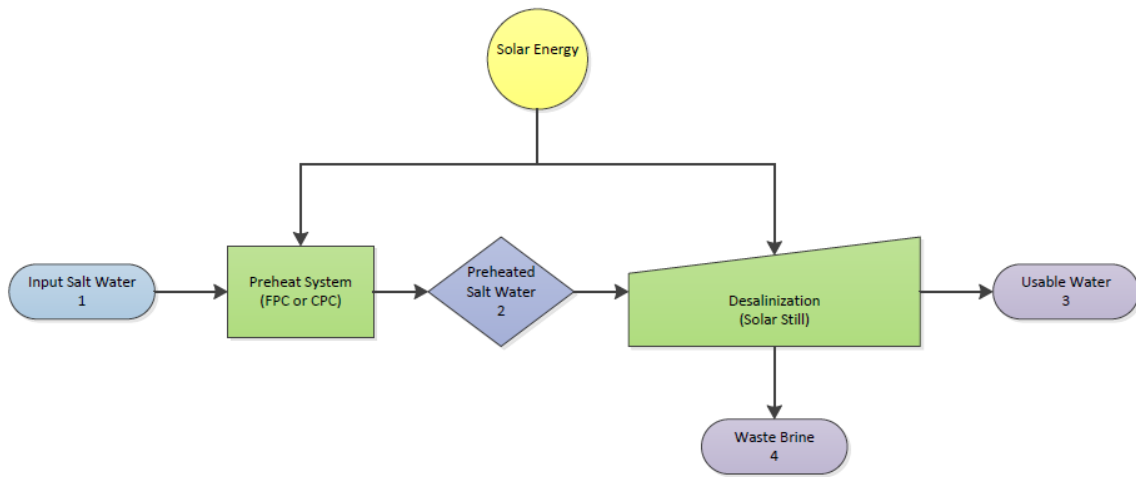
Using this model we predict a usable energy input to the solar still even during the winter in Rochester. The efficiency decreases, but the overall collector provides an acceptable amount of usable energy.

## System Specifications

|                                       | Separate Water from Contaminants |                              | Remove Useable Water and Wastewater |                              | Effective Student Interface                    |                             |                | Effectively Measure & Control System |   |                     |                       |   | Input Water                             |  |
|---------------------------------------|----------------------------------|------------------------------|-------------------------------------|------------------------------|--|-----------------------------|----------------|--------------------------------------|---|---------------------|-----------------------|---|---|--|
| Engineering Specification Number      | a.1                              | a.3                          | b.1                                 | b.2                          | c.1  | c.2                         | c.3            | d.1                                  | d.3                                       | d.4                 | d.5                   | d.6   | e.1                                     | e.2                                      |
| Engineering Specification Description | Reduce Salt Content              | Harness Renewable Resource   | Remove Useable Water                | Remove Waste                 | Effectively demonstrate engineering principles | Intuitive to operate system | Operate Safely | Measure Salinity                     | Control Water Input                       | Measure Temperature | Measure Pressure      | Measure Supply Level                          | Input water from unuseable water source | Guarantee water supply to system         |
| Measure of Performance                | % Salinity                       | % Power Used from Renewables | ml/min                              | Days between cleaning (days) | Theoretical Models Used                        | # Hrs Training Required     | # Hazards      | Accuracy (uS/cm)                     | Accuracy of height of water in Still (cm) | Accuracy (°C)       | Accuracy (% of scale) | Accuracy of water height in storage tank (cm) | Maintain water level (cm)               | Maintain Volume in Storage Tank (Liters) |
| Preferred Direction                   | Down                             | Up                           | Up                                  | Up                           | Up   | Down                        | Down           | Up                                   | Up  | Up                  | Up                    | Up  | Target                                  | Target                                   |
| Nominal Value                         | 0.01                             | 100                          | 21                                  | 7                            | 5  | 1                           | 0              | 1                                    | 0.25                                      | 0.1                 | 0.5                   | 0.5   | 2                                       | 6  |
| Marginal Value                        | .05-.1                           | 60                           | 3.5                                 | 1                            | 2  | 2                           | 3              | 50                                   | 1   | 1                   | 2                     | 2   | +/- 1                                   | 8-10                                     |

Figure 12. System Specifications

## System Design Diagram



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Figure 13. System Design Diagram

Design CAD Drawings and Schematics (Overview of the proposed design with detailed presentation during the review)

## Solar Still

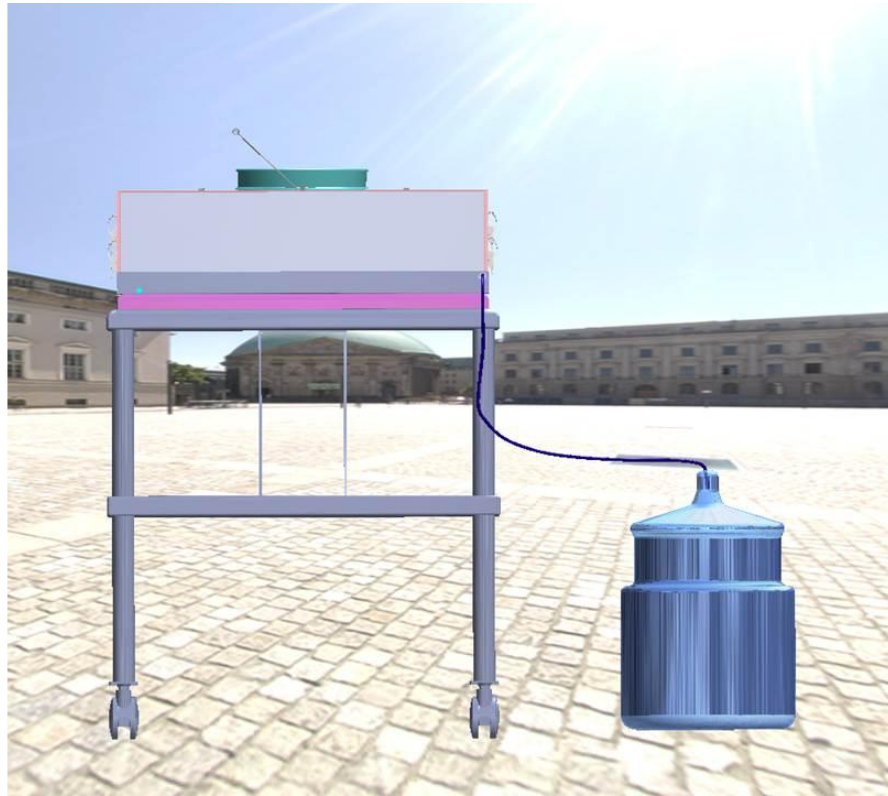


Figure 14. Front Solar Still



Figure 15. Side Solar Still



Figure 16. Rear Solar Still

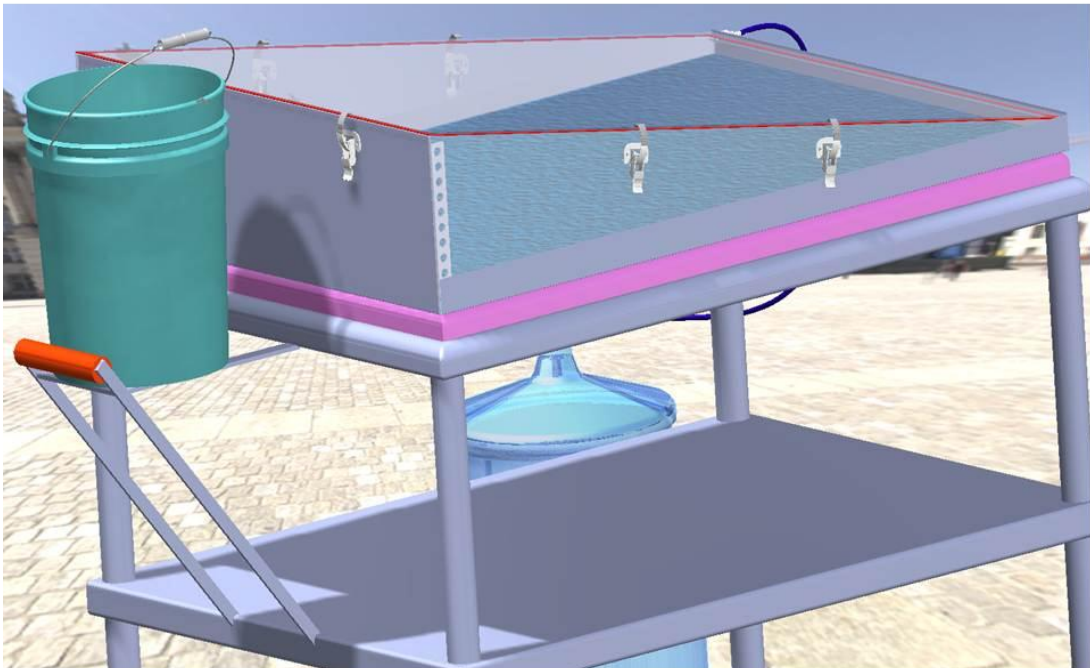
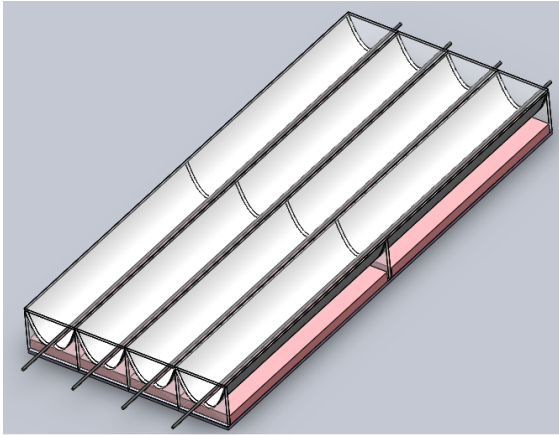


Figure 17. Angle Solar Still

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## Compound Parabolic Collector (CPC)   Flat Plate Collector (FPC)

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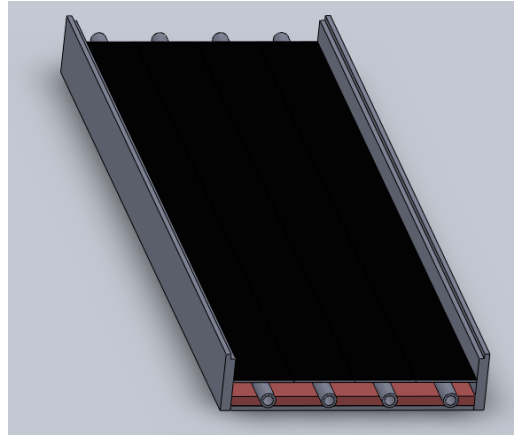


### Pros:

- Higher concentration ratio
- More interesting lab model
- Can achieve higher temps

### Cons:

- More complicated design
- More labor required to build
- More risk
- Small acceptance angle (~30 deg)



### Pros:

- Fairly simple design
- Less risk
- Large acceptance angle (~180 deg)

### Cons:

- Less interesting lab model



## Compound Parabolic Collector

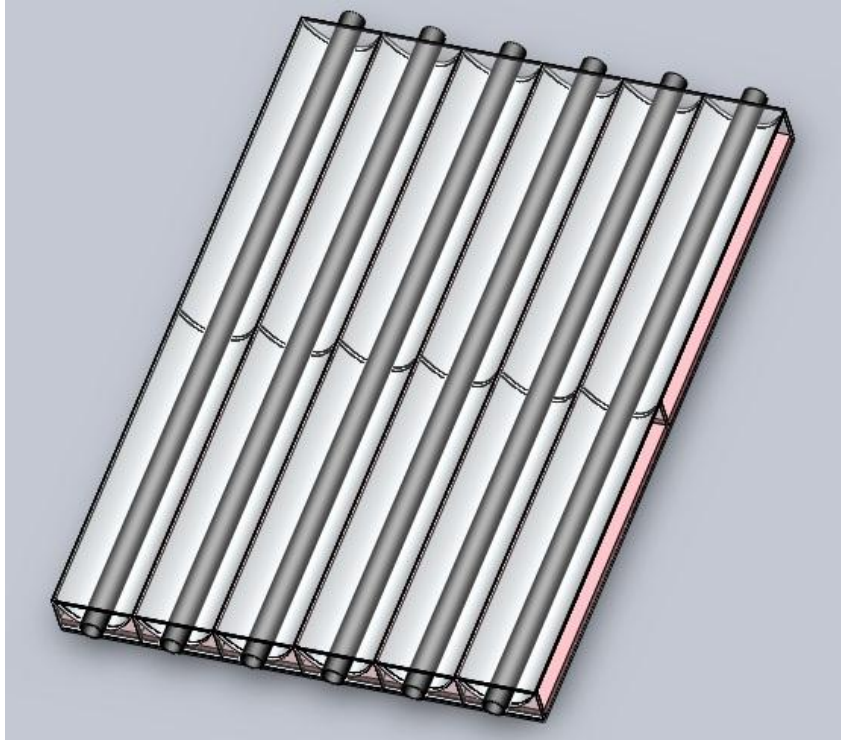


Figure 18. Compound Parabolic Collector

## Flat Plate Collector

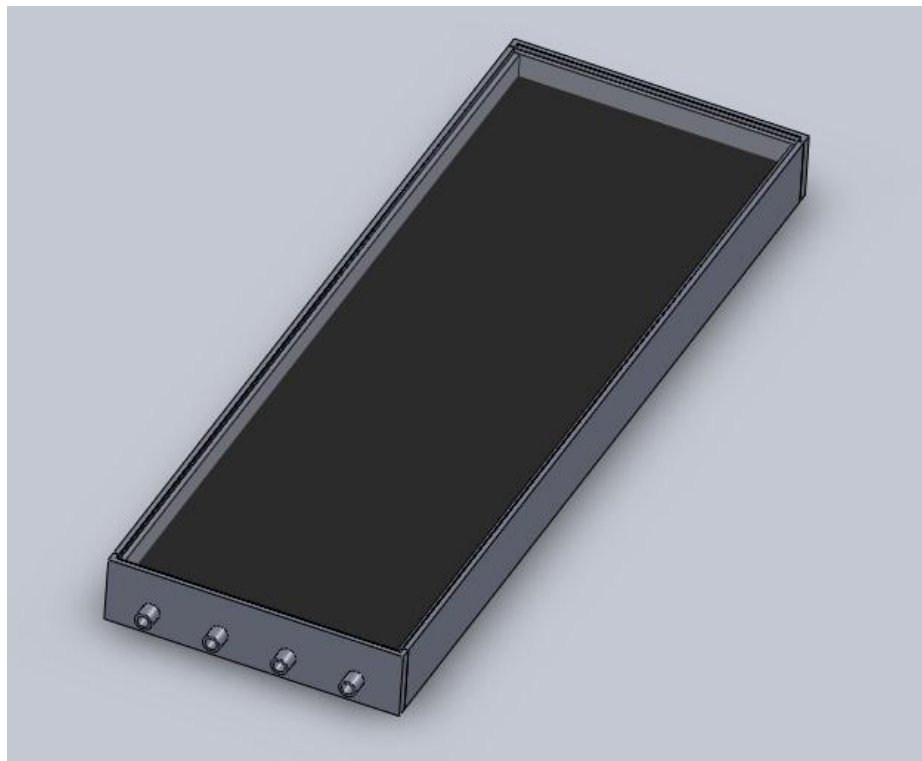


Figure 19. Flat Plate Collector

# P11411 - Testing Plan

## Objective:

The objective of this test plan is to develop an accurate and functioning desalination unit using renewable energy sources. This will be defined by the successfully completion of each of the three tests listed below and the defined engineering specifications for the device. By completing this testing plan the device will quantifiably be defined as accurate and functioning. All tests must be completed under the standard testing conditions (see Appendix: Standard Testing Conditions). Overall this test plan calls for 10 days of testing.

## System Test:

### *Objective:*

This test is designed to test that all components of the system are operating correctly. After the system is finally assembled this first test will allow for any flaws to be revealed prior to the major testing. By testing the physical system without any of specifications in mind it will allow for the engineers to focus on each component of the design and make sure it is functioning properly. If at the end of the procedure any component is still not achieving its required functionality, then that component must be redesigned and the Systems Test should be repeated after the new component is installed.

### *Outline:*

This test will be completed twice prior to the Specifications Test beginning; therefore no measurements are required to be taken.

Each mechanical component of the design will be observed during testing. The performance will be rated as Satisfactory or Poor. Any components ranked Poor during the first test will be adjusted by the engineers before the second test.

The second test will be run after all required adjustments are made. Each component again will be ranked during the testing. Any components ranked Poor will have to be redesigned by the engineers.

### *Documentation:*

A list name every component on the device will be created. This list will be put into a table and for each test the components ranking will be placed next to it. Every component must be ranked for each of the two tests.

| Component | Test 1 Ranking | Test 2 Ranking |
|-----------|----------------|----------------|
|           |                |                |

### *Timeline:*

Each test should take approximately four to eight hours to complete (depending on design). At least one day must be given between the two tests for any components that were ranked Poor to be adjusted.

## Data Acquisition Test:

### *Objective:*

The goal of the data acquisition test is to verify that all devices which measure/record data are functioning properly before and after they are installed on the system. These devices include, but are not limited to, flow meters, thermometers, salinity measuring devices and manometer.

### *Outline:*

Prior to all measuring devices being installed, each device will be tested with a control. The device must be installed to the data collection device that is installed to a computer. This will verify that the devices is reading properly as well as installed to the computer system correctly. An example of this would be using a thermocouple to measure the temperature of a room that has a known temperature.

All devices will then be installed to the system and tested again. If there is some discrepancy between the initial test value and the new test value calibration may be necessary for that particular device

### *Documentation:*

Each device will be listed, and will be labeled either “Pass” or “Fail” for each of the two tests. If any devices fail the test, the team will decide if the test should be run again or if a new device is needed to replace the current, non-functioning one.

| Measuring Device | Test 1 (Prior to Installation) | Test 2 (Post Installation) |
|------------------|--------------------------------|----------------------------|
|                  |                                |                            |

### *Timeline:*

This process should take approximately 1 day in its entirety. If major problems are encountered (devices are not operating properly) this may take longer if a new one has to be delivered.

## Specifications Test:

### *Objective:*

This test will be the most intensive and require the most amount of time because it will determine the nominal values for each specification. Using the defined engineering specifications the device will operate for a typical day time period and all specifications will be measured and recorded. This test will be re-run until all engineering specifications are satisfied.

### *Outline:*

The system will be run for the daytime period after all measurement and control devices are installed.

Using these controls all required measurements for each specification will be taken.

This value will then be ranked using the following scale:

Above Nominal (Better than the Target Value)

Nominal (The Target Value)

Marginal (In Acceptable Value Range)

Below Marginal (Unacceptable Value, Specification not met)

Any specification that receives a “Below Marginal” ranking the system will be evaluated by the engineers and a **Plan of Action** will be filled out by the team. This plan will then be executed and the specifications test will be run again after the system is fixed.

The specifications test must be run at least three times and documented to validate that all results are consistent.



### *Documentation:*

Each engineering specification will be listed as well as the Nominal and Marginal values for that specification (see VOE Nom-Marg Values on Google Docs). There will then be a space for recording the test results for the specification and the proper rank next to it. This will be done for each of the tests and save in one document.

| Specification | Nominal Value | Marginal Value | Ranking for T1 | Ranking for T2 | Ranking for T3 |
|---------------|---------------|----------------|----------------|----------------|----------------|
|               |               |                |                |                |                |

### *Timeline:*

This test requires at least three full days of testing. This does not include any issues that are encountered (larger or small). A safe estimate is that this testing will take 6 days to complete.

## **Appendix: Standard Testing Conditions:**

To demonstrate the system functionality the following are the parameters that will be used in order to do so:

- Input water salinity: 35,000 - 40,000 ppm
- Input water temperature: 13C (+/- 1C)
- Testing will be completed on a Mostly Sunny to Completely Sunny day.

Each of the tests specified above MUST be run under these lab conditions in order to verify that the system meets the customers' needs and the engineering specifications.

## Plan of Action

# Plan of Action

---

Date: \_\_\_\_\_

Documented By: \_\_\_\_\_

### Description of Problem:

Please place the description of what is not working properly here

#### Cause of the Problem:

Please place the reason for this problem here; the reason should be determined using the following flow chart. This ensures that the root cause of the problem is identified.



### Team Ideas to Resolve this Problem:

TEAM brainstorms Ideas on how this problem can be resolved. After all ideas are on the table (brainstorm complete) then the team will rank each idea on how well it will work, how quickly it will get done, and overall impact to the design.

### Final Resolution:

The team will make a choice on what will be the best course of action based on the ranking above. All members must agree and move forward.

### Action Items:

| Item | Owner | Date Assigned | Date of Completion |
|------|-------|---------------|--------------------|
|      |       |               |                    |

### Signed By

Sergey Chiripko \_\_\_\_\_ Date: \_\_\_\_\_

Wayne Evans \_\_\_\_\_ Date: \_\_\_\_\_

Allie Schneider \_\_\_\_\_ Date: \_\_\_\_\_

Andy Thistle \_\_\_\_\_ Date: \_\_\_\_\_

Dylan Connoles \_\_\_\_\_ Date: \_\_\_\_\_

Kelsey McConnaghy \_\_\_\_\_ Date: \_\_\_\_\_

Gerald Garavuso \_\_\_\_\_ Date: \_\_\_\_\_

| Part Description   | Material        | Distributor                  | Distributor Part # | Quantity Required | Quantity Ordered | Unit Price | Total Price     | Lead Time | Responsible (Owner) | Status | Comments                                 |
|--|-----------------|------------------------------|--------------------|-------------------|------------------|------------|-----------------|-----------|---------------------|--------|--|
| <b>Solar Still Sub-System</b>                                    |                 |                              |                    |                   |                  |            |                 |           |                     |        |  |
| Solar Glass (Low Iron Tempered), 34" x 96"                       | Glass           | Thermo-Dynamics LTD          | GL-24              | 1                 |                  | \$161.00   | \$161.00        | 4 Weeks   | Sargey              |        |  |
| Aluminum 6061-T6 Bare Sheet, PVC 1 side, 0.032" thick, 36" x 48" | Aluminum        | OnlineMetals.com             | Not Specified      | 2                 |                  | \$32.77    | \$65.54         | 2 Weeks   | Sargey              |        |  |
| LEI/AN Polycarbonate Sheet, 72" x 36"                            | Polycarbonate   | Home Depot                   | Store SKU # 298017 | 1                 |                  | \$99.97    | \$99.97         | 0         | Sargey              |        |  |
| 532" Washer (Fluorocarbon)                                       | Rubber          | McMaster-Carr                | 91367A903          | 1                 |                  | \$7.60     | \$7.60          | 3 Weeks   | Sargey              |        |  |
| Sealant/Caulking (2.8oz tube)                                    | Silicon         | McMaster-Carr                | 7545A451           | 1                 |                  | \$4.29     | \$4.29          | 3 Weeks   | Sargey              |        |  |
| Aluminum 6061-T6 Bare Extruded Angle, 1" x 1" x 0.125", 24" long | Aluminum        | OnlineMetals.com             | Not Specified      | 1                 |                  | \$2.63     | \$2.63          | 2 Weeks   | Sargey              |        |  |
| Quick-Disconnect Tube Couplings                                  | Plastic         | McMaster-Carr                | 5012K632           | 2                 |                  | \$14.86    | \$29.72         | 3 Weeks   | Sargey              |        |  |
| Mini Adjustable Float Valve, 1/4" ID                             | Plastic         | FreshWaterSystems.com        | FVMA-822           | 1                 |                  | \$10.98    | \$10.98         | 2 Weeks   | Sargey              |        |  |
| Closed Cell Foam, 1.7 Lb Density, 1" Thick, 108" x 24"           | Polyethylene    | TheFoamFactory               | PE17-H-VH          | 1                 |                  | \$32.99    | \$32.99         | 2 Weeks   | Sargey              |        |  |
| Draw Latches, 1 3/16", Zinc-Plated                               | Steel           | McMaster-Carr                | 1863A21            | 6                 |                  | \$6.73     | \$34.38         | 3 Weeks   | Sargey              |        |  |
| Tropic Marin Sea Salt 50 Gallon Mix                              | Salt            | Aquarium Specialty           | ATM10222           | 1                 |                  | \$18.90    | \$18.90         | 2 Weeks   | Sargey              |        |  |
| Cap Screws, 1/4"-20, 3/4" Length, Pack of 10                     | Stainless Steel | McMaster-Carr                | 9245A540           | 1                 |                  | \$6.74     | \$6.74          | 3 Weeks   | Sargey              |        |  |
| Cap Screws, 1/4"-20, 2 3/4" Length, Pack of 25                   | Steel           | McMaster-Carr                | 91309A553          | 1                 |                  | \$4.51     | \$4.51          | 3 Weeks   | Sargey              |        |  |
| Cap Screws, M12, 20 mm Length, Pack of 10                        | Stainless Steel | McMaster-Carr                | 91287A187          | 1                 |                  | \$8.60     | \$8.60          | 3 Weeks   | Sargey              |        |  |
| 22 - Red SBR Rubber Sheet (Custom Cut Gasket), 1/16" thick       | SBR Rubber      | Garlock Sealing Technologies | Not Specified      | 1                 |                  |            |                 | 1 Week    | Wayne               |        | Free (Wayne will be working for Garlock) |
| Rust-Oleum Stops Rust 12 oz. Protective Enamel Spray Paint       | Paint           | Home Depot                   | Store SKU # 801447 | 1                 |                  | \$4.67     | \$4.67          | 0         | Sargey              |        |  |
| 5-Gallon Bucket  | Plastic         | Lowes                        | Store SKU # 4853   | 1                 |                  | \$2.54     | \$2.54          | 0         | Sargey              |        |  |
| All Purpose Utility Cart   | Metal           | Target                       | B000209HNU         | 1                 |                  | \$109.99   | \$109.99        | 0         | Kelsey              |        |  |
| <b>Solar Still Sub-System Total:</b>                             |                 |                              |                    |                   |                  |            | <b>\$625.05</b> |           |                     |        |  |
| <b>Compound Parabolic Collector</b>                              |                 |                              |                    |                   |                  |            |                 |           |                     |        |  |
| Backboard  | OSB             | Lowes                        | Store SKU # 12217  | 1                 |                  | 14.87      | \$14.87         | 0         | Sargey              |        |  |
| Foam Board Insulation  | LD PE           | Lowes                        | Store SKU # 201549 | 1                 |                  | 11.41      | \$11.41         | 0         | Sargey              |        |  |
| Brackets   | Acrylic         | Rochester Glass              | See OPC model      | -                 |                  | -          | \$25.00         | 3 weeks   | Sargey              |        |  |
| Reflective Trough  | Aluminum        | McMaster-Carr                | See OPC model      | -                 |                  | -          | \$132.09        | 3 days    | Sargey              |        |  |
| Receiver Pipe  | Copper          | McMaster-Carr                | See OPC model      | -                 |                  | -          | \$95.00         | 3 Weeks   | Sargey              |        |  |
| PVC Pipe 10"   | PVC             | Lowes                        | Store SKU # 23830  | 1                 |                  | 4.1        | \$4.10          | 0         | Sargey              |        |  |
| PVC Fittings   | PVC             | Lowes                        | Misc               | -                 |                  | -          | \$10.00         | 0         | Sargey              |        |  |
| Pipe Insulation  | LD PE           | Lowes                        | Store SKU # 24434  | 2                 |                  | 1.26       | \$2.52          | 0         | Sargey              |        |  |
| <b>Compound Parabolic Collector Total:</b>                       |                 |                              |                    |                   |                  |            | <b>\$284.99</b> |           |                     |        |  |
| <b>Flat Panel Collector</b>                                      |                 |                              |                    |                   |                  |            |                 |           |                     |        |  |
| Housing Case, 0.024" x 36" x 48" Sheet                           | Stainless Steel | McMaster-Carr                | 8983K411           | 2                 |                  | \$56.95    | \$113.90        | 3 Weeks   | Sargey              |        |  |
| Collector Back Insulation, 2" x 48", 10 Feet Vinyl Faced Sheet   | Fiberglass      | McMaster-Carr                | 9330K82            | 1                 |                  | \$39.99    | \$39.99         | 3 Weeks   | Sargey              |        |  |
| Receiver Tube, 1/4" OD   | Copper          | McMaster-Carr                | 8965K06            | 6                 |                  | \$17.08    | \$102.48        | 3 Weeks   | Sargey              |        |  |
| Absorber Fins, 0.04" x 36" x 24" Sheet                           | Aluminum        | McMaster-Carr                | 8973K65            | 2                 |                  | \$24.86    | \$49.72         | 3 Weeks   | Sargey              |        |  |
| Pipe Insulation, 1" ID, 1" Thick, 3 Feet sections                | Foam            | McMaster-Carr                | 5431K15            | 2                 |                  | \$10.57    | \$21.14         | 3 Weeks   | Sargey              |        |  |
| Pipe Insulation, 1" ID, 1" thick, Bend                           | Foam            | McMaster-Carr                | 9037J12            | 4                 |                  | \$6.45     | \$25.80         | 3 Weeks   | Sargey              |        |  |
| Sealant/Caulking (2.8oz tube)                                    | Silicon         | McMaster-Carr                | 7545A451           | 1                 |                  | \$4.29     | \$4.29          | 3 Weeks   | Sargey              |        |  |
| <b>Flat Panel Collector Total:</b>                               |                 |                              |                    |                   |                  |            | <b>\$357.32</b> |           |                     |        |  |
| <b>Solar Still and Compound Parabolic Collector Total:</b>       |                 |                              |                    |                   |                  |            |                 |           |                     |        |  |
| <b>Solar Still and Compound Parabolic Collector Total:</b>       |                 |                              |                    |                   |                  |            | <b>\$910.04</b> |           |                     |        |  |
| <b>Solar Still and Flat Panel Collector Total:</b>               |                 |                              |                    |                   |                  |            | <b>\$982.37</b> |           |                     |        |  |

## Updated Risk Assessment

MSD Project Risk Assessment Template

| ID | Risk Item                                  | Effect  | Cause  | Likelihood | Severity | Importance | Action to Minimize Risk  | Owner   |
|----|--|---|--|------------|----------|------------|--|---|
|    | Describe the risk briefly                  | What is the effect on any or all of the project deliverables if the cause actually happens?                     | What are the possible cause(s) of this risk?   |            |          | L*S        | What action(s) will you take (and by when) to prevent, reduce the impact of, or transfer the risk of this occurring?   | Who is responsible for following through on mitigation? |
| 1  | Losing a team member                       | Work reallocated, knowledge lost, less man hours  | Arrest (deportation), Leave of absence, Emergency, team conflict   | 1          | 3        | 3          | Detect conflict and lack of integrity early on, use a third party mediator and personal counsel to mitigate. -dynamic  | Team  |
| 2  | International logistics (miscommunication) | Missed deadlines, misinterpretations, Lack of communication, Few overlapping work hours                         | Skype malfunction, e-mail malfunction, failure to inform others, physical distance, shipping time, customs, time zones | 3          | 2.5      | 7.5        | Skype meetings conducted on campus with meeting notes recorded in duplicate and e-mailed for validation. Agenda for each meeting sent out prior to meeting date for review. Staying on task to reduce confusion. Mondays | Team Leader (Sergey)                                    |
| 3  | Miscalculations                            | Unacceptable deliverables, failure to produce working demo unit, hardware and safety issues, more time consumed | Sleep deprivation, unit conversion, negligence, rushing, invalid assumptions, invalid models                           | 2          | 3        | 6          | Have work checked by peer on team. Always work in metric units( and \$). Take your time. Validate models/ensure realistic results. Prioritize and plan to avoid rushed work. -Dynamic                                    | Team  |
| 4  | Over budget                                | Incomplete demo unit, increased man hours, system redesign  | Expense of solar collector, oversized system, salt resistant components, consumables, outsourcing costs                | 1          | 3        | 3          | Assign a treasurer position to be elected next meeting. Their tasks will include keeping a detailed budget as well as tracking and planning expenditures. -1-10-11   | Treasurer   |
| 5  | Under sizing system                        | Nonfunctioning demo unit, inefficient system  | Miscalculations, over budget   | 1          | 3        | 3          | Model system -MSD 2<br>Incorporate factor of safety  | Team  |
| 6  | Weather fluctuations                       | Demonstration limited/ineffective   | Clouds, location, solar eclipse,   | 3          | 2        | 6          | Review weather forecast, Multiple test dates, solar lamps if   | Team  |

|    |                                    |   |  |     |   |     |  |                |
|----|------------------------------------|---|--|-----|---|-----|--|----------------|
|    |                                    |   | seasons  |     |   |     | necessary- demo day  |                |
| 7  | Limited demo usability             | Project mothballed after completion, minimal student interaction                        | Lack of human interface, lack of explanation, under sizing, material choice(lack of transparent materials), transportability | 2   | 2 | 4   | Incorporate user friendly interface, dynamic data displays, short warm up time                                   | RIT Dubai      |
| 8  | System Integration malfunction     | Demo unit fails, safety hazard, inaccurate data logging                                 | Negligence, component incompatibility, tolerances, miscalibration  | 1   | 3 | 3   | Test unit thoroughly prior to demo. Purchase compatible components. -MSD 2                                       | Team           |
| 9  | Availability of specific hardware  | Increased man hours due to producing our own components, delays in delivered components | Location, technicality of project, material choices, vendor stock, cost  | 2   | 2 | 4   | Use OEM components, order special items early on.  | Team/Treasurer |
| 10 | Vendor lead time                   | Delays in delivered components, incomplete system                                       | Cost, location, business hours, malfunctioning component   | 1   | 2 | 2   | Use stock parts, order special items early on, test components on arrival.                                       | Team           |
| 11 | Component requires redesign        | Delayed testing, man hours, material  | Test Failure   | 3   | 2 | 6   | Communication, units, good models, handle components with care   | Team           |
| 12 | Testing takes longer than expected | Missing deadlines, rushed work  | Error source unclear, Repeated test failures, inconsistent outputs, complicated code   | 2   | 2 | 4   | Efficiently schedule testing, attack problems quickly, be conscious of deadlines, allot enough time for testing. | Team           |
| 13 | Models are not accurate            | System design off, system redesign  | Errors in sources, errors in code, misinterpretations, incorrect/ overgeneralized assumptions                                | 1.5 | 3 | 4.5 | Check others work, annotate code, check sources, reality check, check assumptions.                               | Team           |

|    |                                   |   |  |     |   |     |   |      |
|----|-----------------------------------|---|--|-----|---|-----|---|------|
| 14 | Poor lab procedures               | Unable to complete lab, inaccurate & inconsistent results produced, safety hazard   | Instruction missing, directions too complicated for users with limited knowledge, mislabeled unit, unorganized directions. | 1   | 2 | 2   | Do test run for run by the directions once system is working (can be performed by someone outside the group). Have group check over all instructions and labeling. Neatly labeled components. | Team |
| 15 | Fail to meet Imagine RIT deadline | Loss of test opportunity, loss of potential project publicity and networking.   | Testing and building take longer than expected, delay in parts arriving  | 1.5 | 1 | 1.5 | Organized and efficient testing early in the quarter.   | Team |
| 16 | Poor training procedures          | Nobody knows how to use the system, time wasted by people trying to re-learn how it works. It gets moth balled instead of used. | Poor or no training procedure leads to lack of knowledge about system after team graduates.                                | 1   | 2 | 2   | Clear detailed and succinct instructions for operators, instructors, and TAs.   | Team |

| Likelihood scale                        |  | Severity scale  |  |
|---|--|---|--|
| 1 - This cause is unlikely to happen    |  | 1 - The impact on the project is very minor. We will still meet deliverables on time and within budget, but it will cause extra work                        |  |
| 2 - This cause could conceivably happen |  | 2 - The impact on the project is noticeable. We will deliver reduced functionality, go over budget, or fail to meet some of our Engineering Specifications. |  |
| 3 - This cause is very likely to happen |  | 3 - The impact on the project is severe. We will not be able to deliver, or what we deliver will not meet the customer's needs.                             |  |

| "Importance Score" (Likelihood x Severity) – use this to guide your preference for a risk management strategy |  |
|---|--|
| Prevent   | Action will be taken to prevent the cause(s) from occurring in the first place.  |
| Reduce  | Action will be taken to reduce the likelihood of the cause and/or the severity of the effect on the project, should the cause occur  |
| Transfer  | Action will be taken to transfer the risk to something else. Insurance is an example of this. You purchase an insurance policy that contractually binds an insurance company to pay for your loss in the event of accident. This transfers the financial consequences of the accident to someone else. Your car is still a wreck, of course. |
| Accept  | Low importance risks may not justify any action at all. If they happen, you simply accept the consequences.  |

## Multicultural Preparation

# Personal Responsibility:

### Before Leaving

- ☐ Pre-departure meeting
  - Senior Design group members, guide, and Dr. Hensel
  - Study abroad students
- ☐ Download software before departure
  - Tortoise and set up project folder for group (test set-up)
  - RIT VPN address
  - Skype
    - Accept group members and faculty
    - Bring mobile microphone( if possible)
    - Confirm mic and video functionality
  - MATLAB and Solidworks (if possible)
- ☐ All members must have a Google email account (g-mail)
  - Link members Google calendars
    - Abroad members must change their calendars time zone
  - Share documents through Google docs
- ☐ Confirm MyCourses access to MSD documents
  - Confirm video and PowerPoint access to MSD lectures

### Ongoing

- ☐ Copy all group members on all MSD related emails
- ☐ Acknowledge emails
- ☐ Use thumbs up to signal understanding in Skype meetings
- ☐ Upload files a day or two before meetings
- ☐ Update Tortoise project folder every time before opening
- ☐ Check e-mails at least twice daily (early in the morning and late evenings)

# RIT & Dubai Faculty Responsibility:

## For MSD Team:

- ☐ Set up faculty guide in Dubai for MSDI & MSDII
- ☐ Set up video conferencing equipped room
  - Get “real time” screen sharing using smart boards
  - At least two smart boards in a room for presentation purposes
- ☐ Create purchasing procedure for supplies
  - Include procedure for taxi reimbursement
- ☐ Schedule appropriate classes earlier (before 5pm) in Dubai and later in Rochester (not before 11am)
- ☐ Manually add Dubai members into same MSD class as Rochester students on MyCourses
- ☐ Reserve room for MSD class time/meetings
- ☐ Ensure one DPM member in Dubai

## For Dubai RIT students:

- ☐ Request convenient and reliable bus schedule from Etisalat (regular intervals throughout the day)
- ☐ Request bus schedule from Etisalat to RIT for weekend (Friday and Saturday)
- ☐ Obtain cell phones for students, hand out on arrival (part of study abroad fee)
- ☐ Provide programs equivalent to those at RIT Rochester (i.e.: LabVIEW, Solidworks, MATLAB)
- ☐ Provide separate wireless at Etisalat for RIT Dubai Students (diff username and password)
- ☐ Provide RIT Dubai Informational Package upon arrival
  - Malls and Locations (with corresponding grocery store)
  - Contact information
    - RIT faculty/Emergency
    - Etisalat office & contact person
    - Taxi
  - Schedules (i.e.: class, school bus, public bus, metro, recreational facilities)
  - Facts about Dubai with Arabic language package
  - Etisalat Academy Facts

| Issue  | Solution  |
|--|---|
| Personal Initial Issues  |   |
| Confusion about MSD, expectations, class instruction, and location                               | Pre-departure meeting with all group members, guide, and Dr. Hensel   |
| Difficulty finding rooms for weekly meetings between Rochester and Dubai                         | Rochester – Reserve the Alumni Room<br>Dubai – Get an appropriate room and reserve for the quarter                        |
| Skype is not available to download in UAE  | Download Skype while in US  |
| Uncertainty sharing documents  | Use Google docs for working documents, Tortoise SVN for other files, and upload finished format documents to EDGE weekly. |
| Trouble scheduling meetings  | All team members get Google email and use/share Google calendars  |
| RIT Faculty/Staff Initial Issues   |   |
| Dubai members get automatically placed in separate course on MyCourses and unable to see content | Manual override of MyCourses by admin   |
| Access to videos of lectures   | Get all members access to Adobe Pro to share videos (contact Jessica Hooper at RIT Library)                               |
| Dubai staff unaware a MSD course was taking place  | Get a faculty guide for Dubai   |
| Internet is unreliable at Etisalat   | Set up separate wireless network for RIT  |
| RIT Dubai doesn't have video conference room   | Add video conference room in Dubai  |
| No purchasing procedure in Dubai   | Create purchasing procedure for future teams. Include easier method of taxi reimbursement                                 |
| Problems getting to campus   | Ensure Etisalat offers adequate bus schedule for students to get to campus when needed                                    |
| Lack of support for Dubai team members   | Make sure at least one Dubai member has taken DPM and get a faculty guide for Dubai as well                               |



|  |   |
|--|---|
| Trouble scheduling meetings  | Schedule appropriate classes earlier (before 5pm) in Dubai and later in Rochester (not before 11am) |
| Dubai computers do not have all the necessary programs   | Install Matlab, LabVIEW, SolidWorks, etc. on campus computers                                       |
| Dubai students not given proper orientation  | Provide proper orientation and information needed to begin living in Dubai                          |
| Problems communicating with team members in Dubai  | Provide cell phones to all study abroad students as part of the orientation fee                     |
| Ongoing Issues   |   |
| Gap in communications when using single contact member for Dubai & Rochester   | Copy all team members on emails related to MSD to ensure everyone is informed                       |
| Skype lags during meetings   | Allow breaks in conversation and use thumbs up to show understanding.                               |
| Internet is unreliable at Etisalat   | Hold Skype meetings on campus   |
| People not getting documents before meetings   | Send out documents for meetings the day before  |
| Problems getting to campus when bus is unavailable   | Get prior approval and receipt for taxi reimbursement   |
| Gaps in communication from not confirming understanding of emails and action items   | Confirm understanding of all emails   |
| Difficulty hearing people during Skype meetings  | Use mobile mic that can be passed around  |
| During presentations in Dubai the board is used to present information and laptop is used to visually see other group presenting | Use a room with two smart boards to show work presented by both groups simultaneously               |

## **Etisalat Academy:**

### Rules in Dorms

- Boys are NOT allowed on girls floor
- Girls ARE allowed on boys floor as long as they remain in the lounge area or hallway (bedrooms are off limits)
- Must show Etisalat card to get into gated community

### Room Information:

- Card access to rooms and active lights
  - Any card will work to active lights, doesn't have to be room card
- Private bathrooms for each room
  - Toilets have a bidet
- Provisions:
  - Electronics: Minifridge, TV, phone, and electric boiler
    - Adapter can be provided by main desk
  - Linens: Bedding, pillows, and towels
  - Furniture: Closet, dresser, and desk that need to be shared, individual night stands
- Two sets of washer and dryer are located at the end of each hallway. They are free to use.

### Cafeteria:

- Buffet style open three times daily (see cafeteria schedule)
- Cost: Breakfast is 15 dhs and Lunch/Dinner are 25 dhs

### Gym/Recreational Center:

- Three weight rooms, one is set aside specifically for women only
- Outdoor: track around soccer field, beach volleyball, basketball and tennis courts, pool
  - Won't turn on lights unless 10+ people are on the field
- Indoor: Table tennis, squash court, gymnasium with badminton, Jacuzzi, sauna, and steam room
  - Can take exercise classes for a fee
- Facility open from 8:00am to 11:00pm
- Closed to students from 6:00pm – 9:00pm
- Men not allowed in pool/spa until 5:30pm and women not allowed in evenings after 8:30 during weekdays. Mix on Weds after 3:30 and weekends anytime

### Transportation:

- Private Bus:
  - Arrives at front door and goes to school and malls
- RTA Bus:
  - Bus stop outside Etisalat Academy Gates
- Taxi:
  - Can call personally or go to main desk and ask them to call. Much cheaper than in US.
    - Call ahead usually involves a small "booking fee" and is higher on the weekends
- Metro:
  - "Green line" metro planned to be completed by Summer
  - "Red line" is a 16dhs taxi ride or 4dhs bus ride away

## **Fun Places to Visit:**

- Global Village
- Ski Dubai
- Dubai Creek Golf Club
- Burj Khalifa
- Atlantis
- Meydan Horse Race/Track (free)
- Chill Out Café (Café made of ice)
- Beaches
  - JBR
  - Jumeirah Beach Park
  - Jumeirah Public Beach (no fee)
  - Snoopy Island (near Sandy beach resort-Fujairah)
- Souks
  - Madinat Jumeirah Souks
  - Spice, Textile and Gold Souks around Dubai Creek
- Waterparks
  - Aquaventure
  - Wild Wadi
- Cities
  - Al Ain (zoo, camel market, oasis)
  - Hatta (climbing and hiking)
  - Abu Dhabi
  - Fujairah (hiking, snorkeling)
  - Dibba (climbing and hiking)
  - Ras Al-Khaimah (climbing)

# Appendix A – Additional Information

## Mall Information:

### Mirdif City Centre

Link: <http://www.mirdifcitycentre.com/mcc/Default.aspx>

Supermarket: Carrefour

### Festival City

Link: <http://www.festivalcentre.com/storedir.aspx>

Supermarket: Hyperpanda

### Arabian Center

Link: [http://www.arabiancenter.ae/media\\_center\\_lals.htm](http://www.arabiancenter.ae/media_center_lals.htm)

Supermarket: Worldmart Hypermarket

### Uptown Mirdiff

Link: <http://www.uptownmirdiff.ae/main/index.aspx>

Supermarket: Spinneys

### Deira City Centre

Link: <http://www.deiracitycentre.com/dcc/>

Supermarket: Carrefour

### Dubai Mall

Link: <http://www.thedubaimall.com/en>

Supermarket: Waitrose, Organic Foods & Cafe

### Emirates Mall

Link: <http://www.malloftheemirates.com/moe/Default.aspx>

Supermarket: Carrefour, Lulus (next to mall but not attached)

### Ibn Battuta Mall

Link: <http://www.ibnbattutamall.com/>

Supermarket: Giants

**Sample Schedules as of Winter Quarter:**

**Sample School Bus Schedule:**

| <b>From Etisalat Academy</b> | <b>From RIT Campus</b> |
|------------------------------|------------------------|
| <b>7:30</b>                  | <b>12:30</b>           |
| <b>8:30</b>                  | <b>15:45</b>           |
| <b>10:00</b>                 | <b>16:40</b>           |
| <b>11:45</b>                 | <b>17:15</b>           |
| <b>15:45</b>                 | <b>20:15</b>           |
| <b>17:00</b>                 |                        |

**Cafeteria Schedule:**

| <b>Meal</b>      | <b>Time</b>         |
|------------------|---------------------|
| <b>Breakfast</b> | <b>6:00-10:00</b>   |
| <b>Lunch</b>     | <b>12:30 – 4:00</b> |
| <b>Dinner</b>    | <b>7:00 – 11:00</b> |

**Bus Schedule from Etisalat to Malls:**

| <b>Day of Week</b> | <b>Mall</b>                |
|--------------------|----------------------------|
| <b>Sunday</b>      | <b>Dubai Mall</b>          |
| <b>Monday</b>      | <b>Dubai Festival City</b> |
| <b>Tuesday</b>     | <b>Deira City Centre</b>   |
| <b>Wednesday</b>   | <b>Dubai Mall</b>          |
| <b>Thursday</b>    | <b>Dubai Festival City</b> |
| <b>Friday</b>      | <b>None</b>                |
| <b>Saturday</b>    | <b>Deira City Centre</b>   |

## Useful Contact Information:

### **General:**

Tel: +971 04 371 2000

Email: [dubai@rit.edu](mailto:dubai@rit.edu)

Website: [www.rit.edu/dubai](http://www.rit.edu/dubai)

### **Emergencies**

|                        |             |
|------------------------|-------------|
| Police (non-emergency) | 04 229 2222 |
| Police (emergency)     | 999         |
| Fire                   | 997         |

### **RIT Dubai Staff**

VP - Student Affairs – Dr. Tom Raco 04 371 2002

Student Services - Michelle Vaz 04 371 2031

RIT Dubai Main 04 371 2000

### **Travel**

|                      |             |
|----------------------|-------------|
| Dubai Taxi           | 04 208 0808 |
| Dubai Int'l Airport  | 04 224 5555 |
| Hertz                | 04 282 4422 |
| Thrifty (Car Rental) | 04 337 0743 |

### **Couriers**

|        |             |
|--------|-------------|
| Aramex | 60 0544 000 |
| DHL    | 800 4004    |
| FedEx  | 800 4050    |

### **Hospitals**

|                         |             |
|-------------------------|-------------|
| Al Wasl Hospital        | 04 324 1111 |
| American Hospital Dubai | 04 336 7777 |
| Iranian Hospital        | 04 344 0250 |
| Welcare Hospital        | 04 282 7788 |

### **Directory Enquiries**

International telephone enquiries 151

Directory enquiries 181

## **Reality of Dubai:**

### UAE Lifestyle

- Dubai is 9 hours ahead of New York (ex: when it is 7:00 am in NY it is 4:00 pm in Dubai)
- Currency for Dubai dirhams and 3.75 dhs = 1 US dollar (so divide everything here by 3 or 4)
  - Don't pay taxes in Dubai
- Weekdays are Sunday – Thursday and Weekends are Friday and Saturday
- Dubai is one of the cleanest and safest cities in the world
- Use the metric system (weights are in kg, temperature in Celsius and speed limit in km/hr.)
- Outlets are mainly type G (used in UK) and some ungrounded type C (used in Europe)
- People are used to lower class workers picking up their mess
- No refunds for recycling cans
- No separation of church and state
- All toilets here have a bidet

### Food

- Common foods are Arabic, Indian, and American
- All water is bottled and not recommended to drink tap water
- Not expected to tip servers

### Transportation

- Prime forms are taxi, metro and buses for students (walking is very limited)
  - Do not have to tip taxi drivers
  - Small call ahead fee (this happens if you call ahead from Etisalat)
  - Larger beginning fees for taxis on weekends (6 dhs) and from airport (25dhs)
  - Allow about half hour to an hour wait for taxis on the weekends
- Majority of vehicles are high end brand names only a few years old
- Good maps and most online map programs are very inaccurate for Dubai
- Locations do not have address here, instead cross streets and landmarks are used

### Entertainment

- Public display of affection and intoxication are strictly prohibited
  - Although, bars do serve alcohol
- Hulu, Megavideo and Pandora are all blacked unless using RIT VPN
- Unable to stream anything online (i.e.: CBS, NBC, MTV etc.) unless using RIT VPN

## **Suggestions:**

- Purchase Dubai Entertainment Book to receive coupons/discounts on goods and services
- Sign up for an HSBC checking account so withdrawals from the ATM are free
  - It is free and there is no minimum balance required
- Bring/buy silverware and dinner ware, along with some containers to pack food for campus
- Bring reusable water bottle
- Most importantly, do your research and read some culture shock books:

| <b>Former RIT Dubai Student</b> | <b>Blog Website</b>  |
|---------------------------------|--|
| <b>Maddie Burke</b>             | <a href="http://madiganburke.blogspot.com">madiganburke.blogspot.com</a>         |
| <b>Steve Rugg</b>               | <a href="http://steверugg.wordpress.com">steверugg.wordpress.com</a>             |
| <b>Kristin Roberts</b>          | <a href="http://krobertsindubai.wordpress.com">krobertsindubai.wordpress.com</a> |
| <b>Dylan Connoles</b>           | <a href="http://climbtheglobe.wordpress.com">climbtheglobe.wordpress.com</a>     |
| <b>Allison Schneider</b>        | <a href="http://allieschneider.wordpress.com">allieschneider.wordpress.com</a>   |
| <b>Andy Thistle</b>             | <a href="http://athistle.wordpress.com">athistle.wordpress.com</a>               |

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